

MAKING A DIFFERENCE IN MINNESOTA: ENVIRONMENT + FOOD & AGRICULTURE + COMMUNITIES + FAMILIES + YOUTH

#### **Of Building Science:** From Control Layers to High Performance Enclosures

#### **Energy Design Conference**

February 24, 2016 Duluth, MN

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## OF BUILDING SCIENCE: CONTROL LAYERS FOR H-P ENCLOSURES

- In accordance with the Department of Labor and Industry's statute 326.0981, Subd. 11,
- "This educational offering is recognized by the Minnesota Department of Labor and Industry as satisfying 1.5 hours of credit toward Building Officials and Residential Contractors continuing education requirements."
- For additional continuing education approvals, please see your credit tracking card.

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## OF BUILDING SCIENCE: CONTROL LAYERS FOR H-P ENCLOSURES

- Part 1: Making a Case for High Performance
- Part 2: It is All About the Control Layers
- Part 3: Building a Better Wall

=> Using building science to guide us towards more robust, high-performance enclosures!





# **OVERARCHING THEMES**

- We can and must do better!
  - Challenge ourselves towards better performance
- Existing technology can get us there, but ...
  - We need to reduce the focus on products.
  - We must embrace more robust systems.
  - We need improvement in design & execution.
- Together we must find more robust designs, technologies, and processes for the future.



#### **Building America Strategy**



Energy Efficiency & Renewable Energy

# Ultra-High Efficiency

- Enclosure
- Low-Load HVAC
- Components

High-Performance

- Affordable
- Comfort
- Health

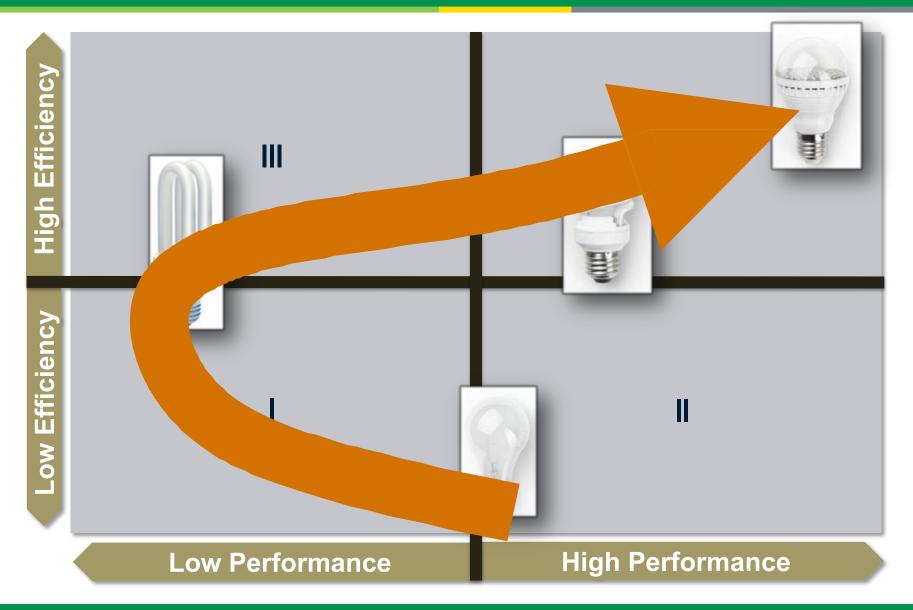
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- Durability
- Renewable Readiness
- Water Conservation
- Disaster Resistance

#### Efficiency + Performance Example

U.S. DEPARTMENT OF

Energy Efficiency & Renewable Energy



6 | INNOVATION & INTEGRATION: Transforming the Energy Efficiency Market

#### **Building America Strategy**

Load

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U.S. DEPARTMENT OF

Energy Efficiency & Renewable Energy

**Goal:** Homes so efficient, a small renewable energy system can offset all or most energy consumption

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Therm	Thermal Load 1970 - 1980	Thermal Load 1980 - 1990	Thermal Load 1990 - 2000	Thermal Load 2000 - 2010	Thermal Load 2010 - 2020	Thermal Load 2020 - 2030
	Thermal	Thermal	Thermal	Thermal	Thermal Encl.	Thermal Encl.
Resulting Research Priorities	Enclosure Enclosure	Enclosure	Enclosure	Enclosure	Water Man.	Water Man.
						Ventilation/
					Ventilation/ IAQ	IAQ
				Water Man.	Low-Load	Low-Load HVAC
					HVAC	Eff. Comps./
				Eff. Comps/ MEL's	MEL's	
			Water Man.	Ventilation/ IAQ	Transaction Process	Transaction Process
			Ventilat'n/IAQ	Low-Load HVAC	Bldg. Integr. Renewables	Bldg. Integr. Renewables

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# **KEEPING OUR EYE ON THE BALL**

- Is it possible that we are putting our "eggs into a pretty fragile basket"?
- Is it possible that our basket is getting increasingly fragile due to the nature of the industry, codes, materials, buyers, etc.?
- It appears that many designs, systems, materials, and operations are falling short of our performance expectations.





# **KEEPING OUR EYE ON THE BALL**

- Is it possible that we have over-invested in things and under-invested in good design and proper execution?
- Are we not being realistic about the process?
  - Are we investing in risky designs, systems, and materials and hoping for perfect execution?
  - Are we counting on perfect homeowner operation and maintenance?



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## A GROWING EPIDEMIC: NOTMYJOBITIS







- We must ensure our high-performance houses meet our expectations today and in the future?
- High-performance houses will push the envelope (mechanical systems, occupants, etc).
  - This will require more robust designs
  - It will demand systems with forgiveness/tolerance
  - We must have a more predictable delivery system
  - The owners/occupants will need to be in the loop



- What must we do to move away from the fragile edge and move towards more robust
  - Designs,
  - Systems,
  - Materials,
  - Methods, and
  - Operation?





- Robust: Don't think of it as a thing, but more of a conceptual way of evaluating new designs, systems, materials, execution, and operation.
- There are a number of ways to think of robust.
  - It is idiot proof, bullet proof, and unlikely to fail.
  - If it fails, it won't hurt anything else.
  - If it fails, there is a planned back-up or redundancy.
  - If it fails, it will be easy to repair or replace.



### **BUILDING SCIENCE REVIEW => HAM**

Heat Transfer

Air Flows

Moisture Transport





## **HEAT: FUNDAMENTALS**

- Heat always goes from hot (more energy) to cold (less energy)
- Modes of Heat Transfer
  - Conduction
  - Convection
  - Radiation





# **BASICS OF HEAT LOSS/GAIN**

- Heat moves through the building enclosure in two distinct ways:
  - Transmission losses/gains
    - through the opaque ceilings, walls, floors
    - through windows and doors
  - Air exchange losses/gains
    - Infiltration & exfiltration
    - exhaust devices
    - combustion equipment
    - ventilation

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## **MOISTURE: THE BASICS**

Moisture States

Solid

Liquid => Absorbed

Vapor => Adsorbed

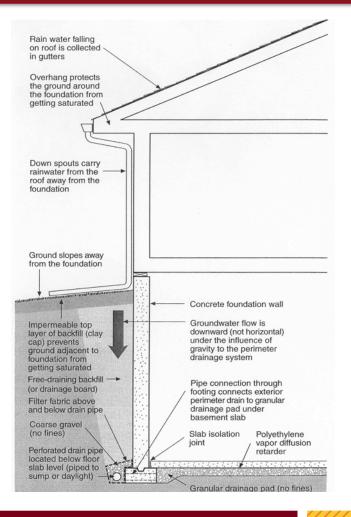




# **MOISTURE TRANSPORT: LIQUID**

- Gravity (Bulk Water)
  - Above Grade
    - roof leaks
    - window/door leaks
    - wall penetrations
    - saturated materials
  - Below Grade
    - surface drainage
    - saturated soils

Courtesy of Building Science Corporation

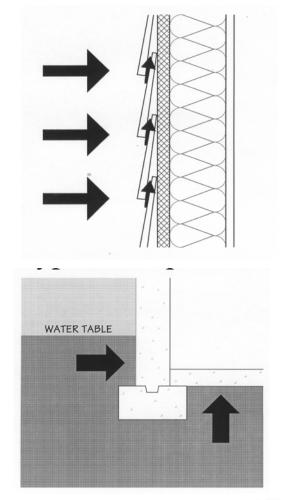




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# **MOISTURE TRANSPORT: LIQUID**

- Pressure Driven Flow
  - Above grade
    - wind-driven rain
  - Below grade
    - rising water table

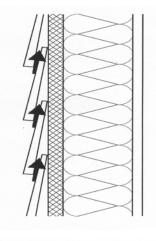


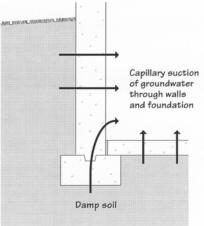




# **MOISTURE TRANSPORT: LIQUID**

- Capillary Action
  - Above grade
    - seams/joints
    - flashing
  - Below grade
    - soils
    - footing/foundation
    - slab





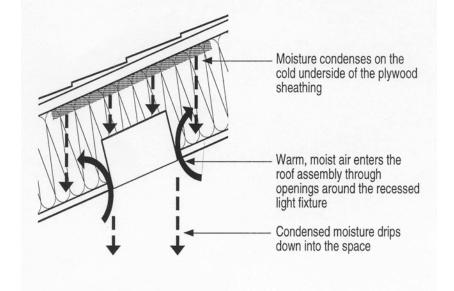




# **MOISTURE TRANSPORT: VAPOR**

#### Air Flow

- Above grade
  - interior/exterior moisture
  - air barrier integrity
  - indoor-outdoor pressures
- Below Grade
  - interior & soil moisture
  - air barrier integrity
  - basement-outdoor pressures

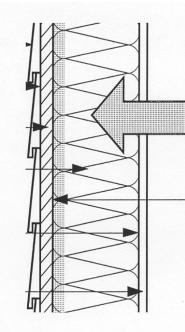






# **MOISTURE TRANSPORT: VAPOR**

- Diffusion
  - Above grade
    - vapor pressure gradient
      - outward in heating
      - inward in cooling
    - permeability
  - Below grade
    - vapor pressure gradient
      - lower wall and slab is usually inward
      - upper wall is similar to above grade
    - permeability

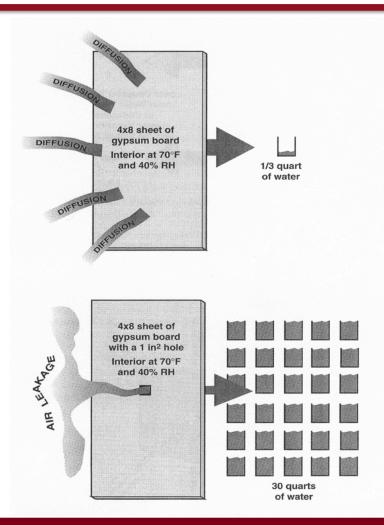


Warm, moist air moves from the interior toward the exterior in a heating climate

The interior face of the sheathing is usually the first condensing surface



## **MOISTURE TRANSPORT: VAPOR**



Courtesy of Building Science Corporation



# **MOISTURE CONTROL: GENERAL**

- Over some critical period
  - drying must exceed wetting
  - material storage provides the buffer
- Moisture storage is critical
  - Because a perfect envelope is not realistic, wetting will occur. Ample storage must be provided until drying can be completed.
- But remember, water stored (adsorbed or absorbed) must leave as a vapor!

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# **AIRFLOW: THE BASICS**

#### Pathways

- Unintentional leaks and holes
- Intentional windows, ports, & ducts
- Pressures
  - Natural
    - wind
    - stack
  - Mechanical
    - combustion venting
    - exhaust fans/devices
    - supply fans/devices
    - forced air systems

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## **BUILDING SCIENCE REVIEW**

- Heat Flows
  - Transmission losses/gains
  - Air exchange losses/gains
  - Solar gains
- Air Flows
  - Paths
  - Pressures
- Moisture Flows
  - Liquid
    - gravity
    - capillarity
  - Vapor
    - air transport
    - diffusion





## **BUILDING SCIENCE REVIEW**

#### Key Building Science Principles

- Heat goes from \_\_\_\_\_ to \_\_\_\_.
  Water vapor goes from \_\_\_\_\_ to \_\_\_\_.
  Water vapor goes from \_\_\_\_\_ to \_\_\_\_.
  Air in \_\_\_\_\_\_ air out ( and vice versa).
  Air must have a \_\_\_\_\_ and a \_\_\_\_\_ to flow.
  - the rain (and the soil)
  - Most of the action is at \_\_\_\_\_ and \_\_\_\_\_.
  - Gas concentration (pollutants, water vapor, etc.) is a function of and \_\_\_\_\_\_.

In the end -- \_\_\_\_, \_\_\_\_, and \_\_\_\_\_ flows will drive the performance of the system!

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- A call for high-performance homes!
- But it will demand a new approach. We must ...
  - design and engineer (not just build) our homes.
  - build forgiveness/tolerance into all systems.
  - build redundancy into critical materials.
    - or make it easy to repair and/or replace key components
  - develop a more predictable delivery system.
  - provide continuous feedback to the occupant.



#### **FOCUS: HIGH PERFORMANCE ENCLOSURES**

- Four Critical Control Layers
  - Water
  - Air
  - Thermal
  - Vapor

#### Essential for all enclosure elements!





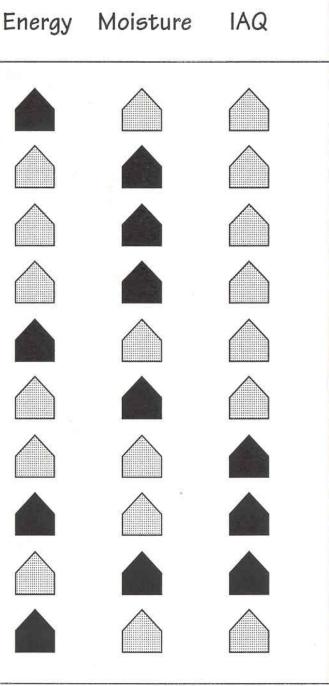
## HIGH PERFORMANCE DEJA VU

- The "Ten Key Components for a Cold Climate House" (1988) that will ensure ...
  - Energy efficiency
  - Moisture control & durability
  - Good indoor air quality
- A formula for …
  - How to have your cake and eat it too!!!



Components The Ten Key Components 1. Full coverage optimal thermal insulation 2. Continuous warm-side air barrier

- 3. Full-coverage warm-side vapor retarder
- 4. Continuous exterior-side weather barrier
- 5. Energy efficient, condensation resistant windows
- 6. Effective ground moisture / soil gas control
- 7. Low toxicity materials, finishes, and furnishings
- 8. Safe, efficient space heating and cooling
- 9. Managed mechanical ventilation
- 10. Efficient and safe appliances and lighting



#### **FOCUS: HIGH PERFORMANCE ENCLOSURES**

- The "Perfect" Approach
  - Walls
  - Roof
  - Slab
  - Foundation
- Move the structure to the inside and the control layers to the outside ....
  - It simply works and works everywhere!!!

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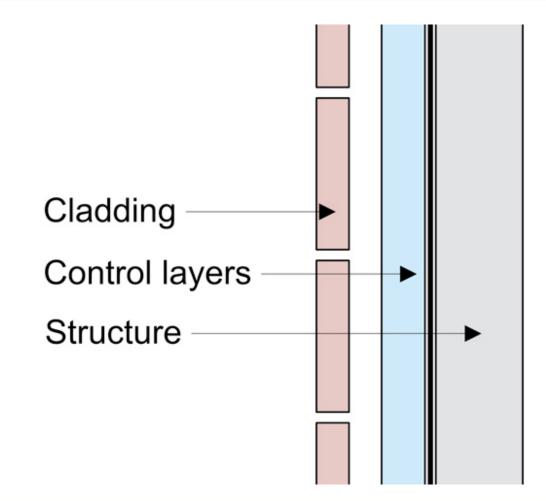
## **MUST HAVE RESOURCES FROM BSC**

- BSI-001: The Perfect Wall
  - Joe Lstiburek, 2010
- BSI-090: Joseph Haydn Does the Perfect Wall
   Joe Lstiburek, 2015
- Getting Enclosures Right in ZERH
  - Joe Lsitburek, 2016
  - http://energy.gov/eere/buildings/doe-zero-energy-readyhome-resources





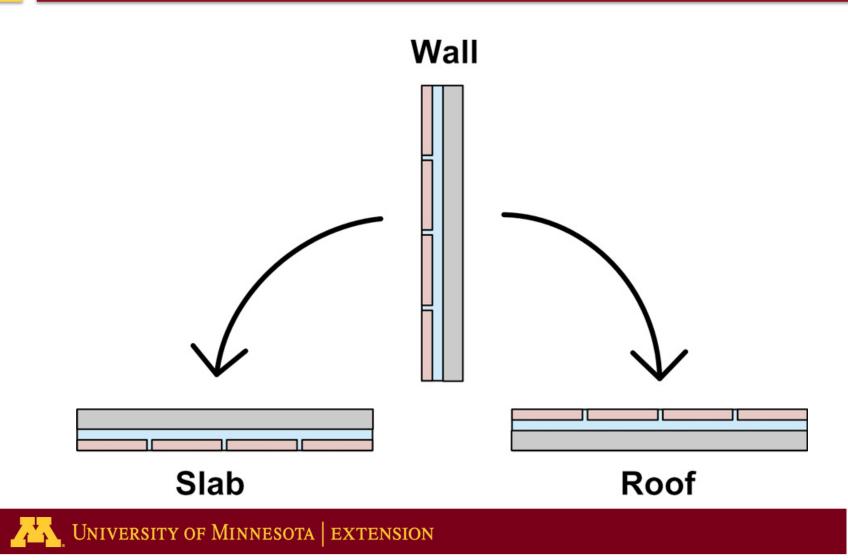
## **THE PERFECT WALL**



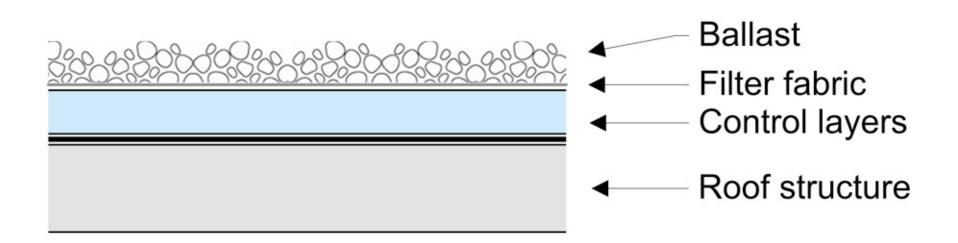
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## WORKS FOR ROOF & SLAB, TOO!



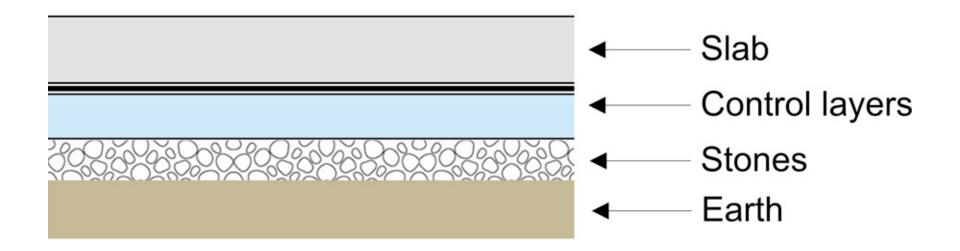
## THE PERFECT ROOF





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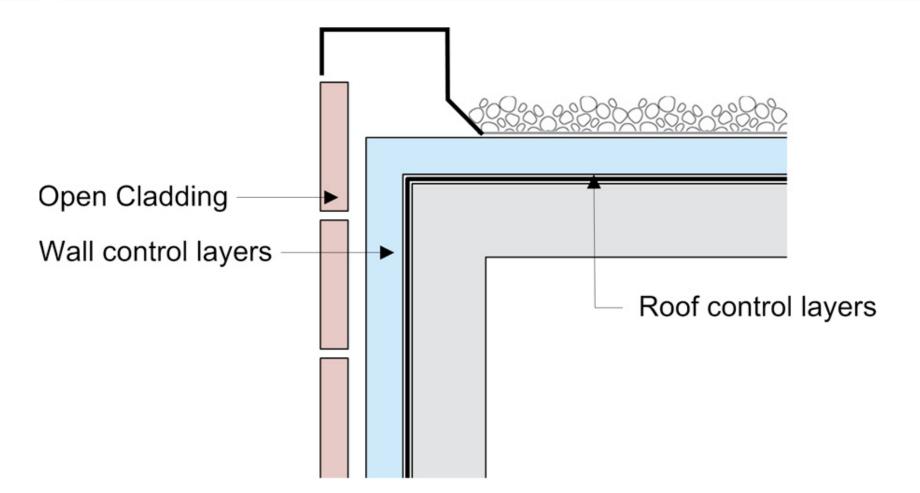
## **THE PERFECT SLAB**







## **PERFECT CONNECTIONS**







## **THE 4 CONTROL LAYERS**

- Every enclosure element must have four control layers!
- In rank order, they are:
  - Thermal control (???)
  - Water control
  - Air control
  - Vapor control





# THERMAL CONTROL LAYER(S)

#### General Overview

- The intent is to slow the transmission of heat energy going from warm to cold.
  - Driver is the temperature difference
  - Primarily set by indoor and outdoor conditions

#### This is the easy one!

- How much?
- Where?
- What type?

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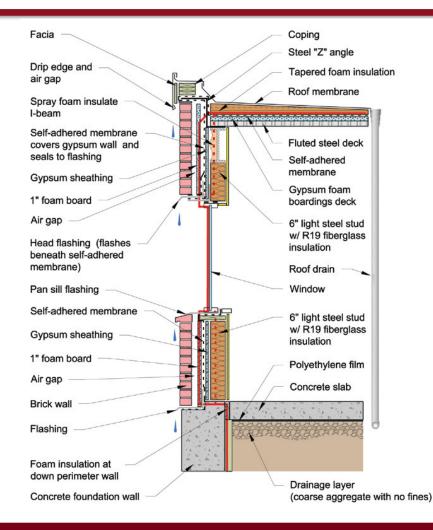
# THERMAL CONTROL LAYER(S)

Insulation	Code	ZERH	NZE*
<ul> <li>Ceiling (flat)</li> </ul>	50	50	60
– Walls	20	25	40
– Fenestration	3	4	5
– Floor (frame)	30	40	50
– Foundation	15(10+)	15	20
– Slab	0	0	10

#### \* From "Zeroing In" by Joseph Lstiburek

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### **PEN TEST: RED LINE FOR INSULATION**





# WATER CONTROL LAYER(S)

#### General Overview

- The intent is to keep water from reaching any moisture susceptible layers.
  - Primary drivers are gravity, wind, capillarity
  - You can (should) take steps to reduce the drivers
- This is absolutely critical,
  - especially as we remove drying potential with increased insulation, reduced air flow, and multiple vapor retarders!

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# WATER CONTROL LAYER(S)

- Theoretical Framework: 3 D's
  - Deflect
  - Drain
  - Dry





### **PEN TEST: BLUE LINE FOR WATER**

