Advancing Technologies, Efficiency and Comfort for the future with Air Source Heat Pumps

Greg Nahn

February 2020



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In accordance with the Department of Labor and Industry's statute 326.0981, Subd. 11,

This educational offering is recognized by the Minnesota Department of Labor and Industry as satisfying 1 hour of credit toward Building Officials and Residential Contractors code /1 hour energy continuing education requirements

For additional continuing education approvals, please see your credit tracking card.

Headline Here











We have to stop burning stuff



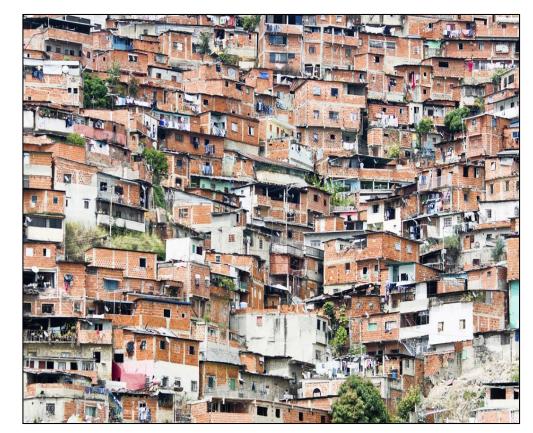


Why Buildings Matter

120+ million buildings

66% of 2050 is already here

20+ % annual CO2



What is behind the meter matters most





"We can't afford to ignore it or be wrong"

Advancing Technology

Increasing cleaner, better, safer, enables optimization

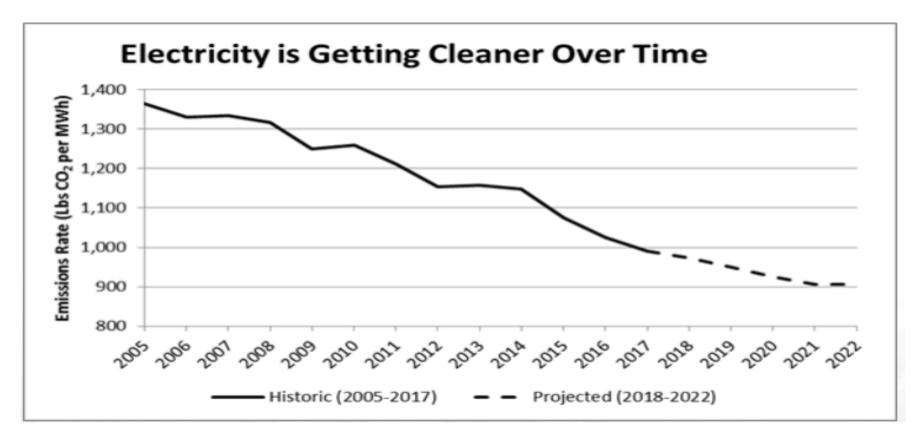


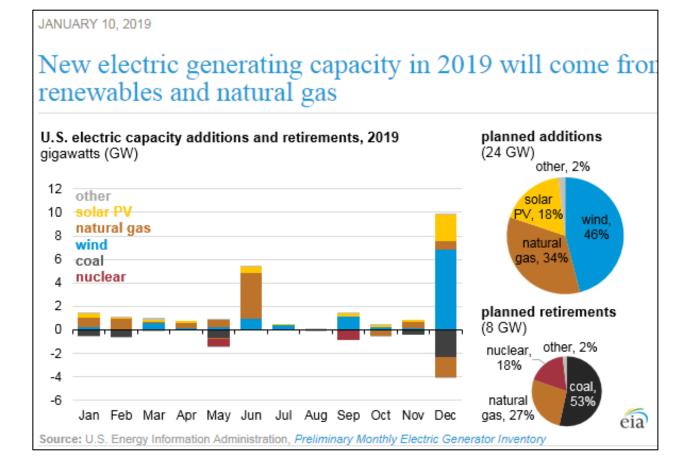
Pathway to Decarbonization



Advantages of Advanced Electric Heat

Capitalizes on cleaner electricity:

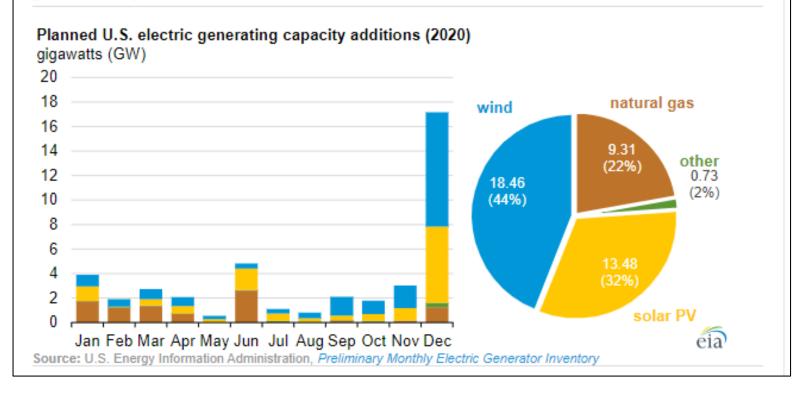






JANUARY 14, 2020

New electric generating capacity in 2020 will come primarily from wind and solar



Wind and solar (32 GW)



Minnesota

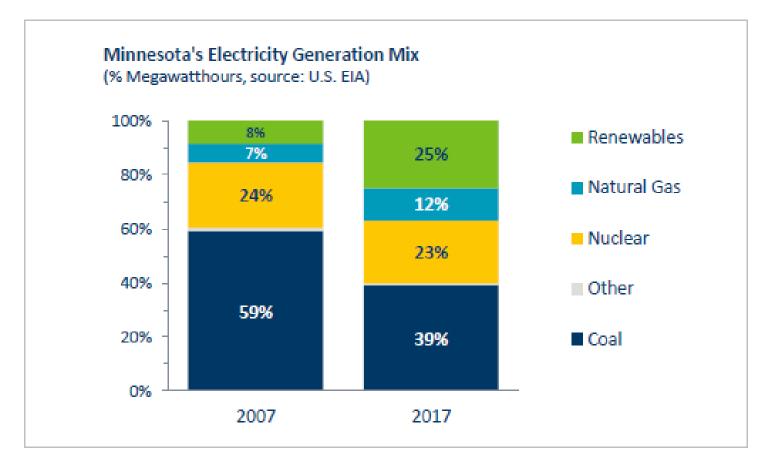
More breezy than sunny





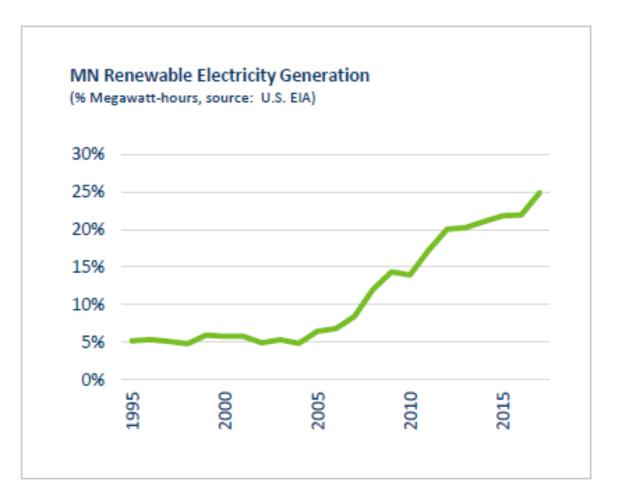
Increasingly Cleaner MN trend in electric generation mix

Renewables Have Increased Significantly While Coal Has Declined



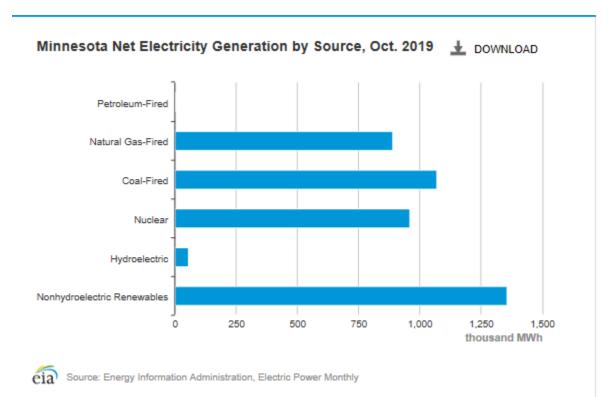
Generation by Renewables

Minnesota's Renewable Electricity Generation Has Increased Dramatically





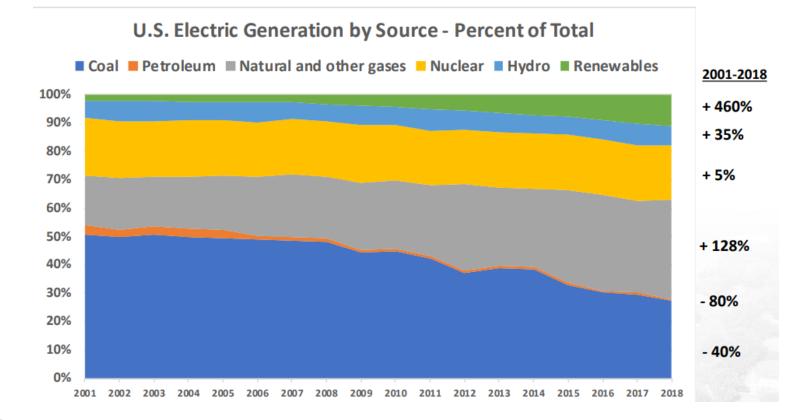
Generation by Resource MN "Snap shot"





Cleaning the Grid

A process to continue.....



Momentum is Building

SOLAR

2030

Alliant Energy Joins Midwestern Utility Peers With a Big Solar Plan

The utility-scale solar market is gathering pace in the industrial Midwest as costs drop and the ITC runs out of road.

EMMA FOEHRINGER MERCHANT NOVEMBER 04, 2019

ANOTHER VIEW | RACINE JOURNAL TIMES

We Energies makes turn to 'green energy'

2040

Aug 2, 2018

UTILITIES



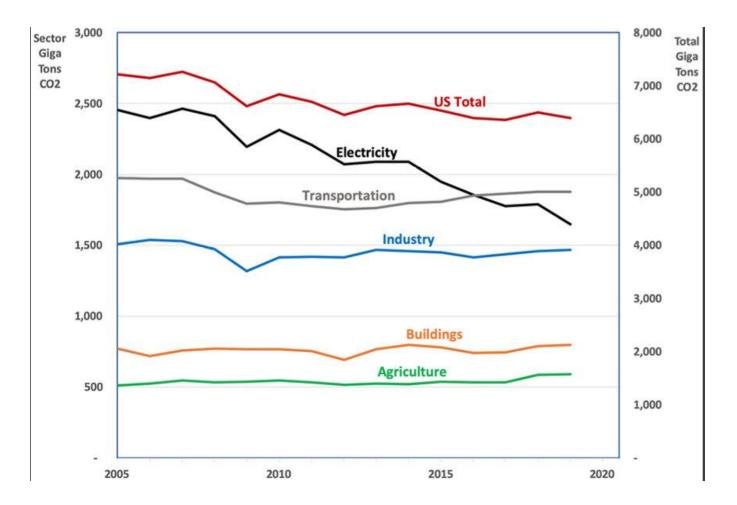
Xcel Energy Commits to 100% Carbon-Free Electricity by 2050

The utility's ambitious plan could pre-empt a messy policy battle over renewable energy mandates.

JULIA PYPER | DECEMBER 04, 2018



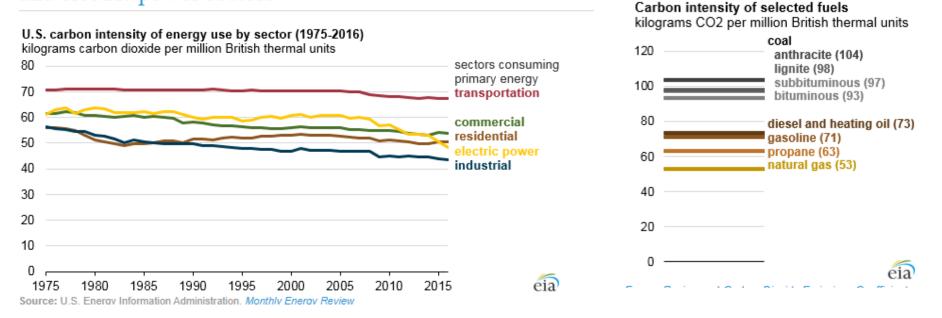
CO2 Emission by Industry



Carbon Intensity

MAY 1, 2017

Carbon intensity of energy use is lowest in U.S. industrial and electric power sectors





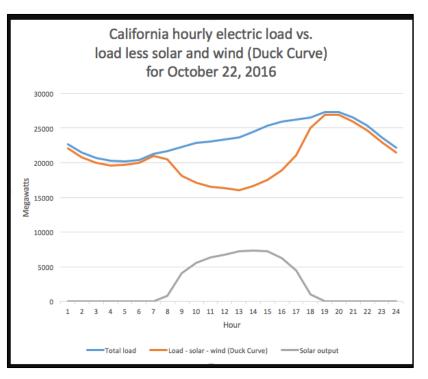
Advanced Electric Heat

Allow better grid management

• Flatten "the duck"



Enables large scale integration and utilization







Advantages of Advancing Technology

Integral to grid interactive and responsive homes

- Load shifting pre heat or pre charge
- Storage (batteries or EVs)
- Rate structure optimization



RESIDENTIAL GRID-INTERACTIVE EFFICIENT BUILDING TECHNOLOGY AND POLICY: HARNESSING THE POWER OF HOMES FOR A CLEAN, AFFORDABLE, RESILIENT GRID OF THE FUTURE



AnnDyl

Prepared for NASEO by Kara Saul Rinaldi, Elizabeth Bunnen, and Sabine Rogers AnnDyl Policy Group, LEC October 2019

Advanced Technologies

Electrifies end uses that:

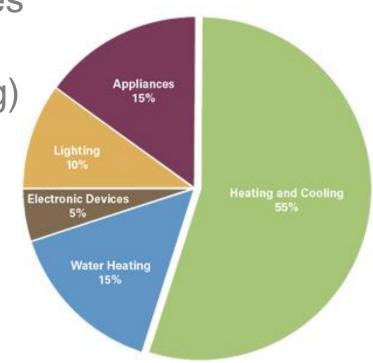
- Saves \$
- Enables better grid management
- Reduces environmental impact





Advancing "targeted" technologies

- ASHP (space / water heating)
- Induction cooking
- EV charging stations



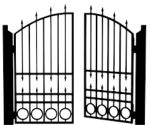
"Connected" devices and/or controls



Advancing technologies

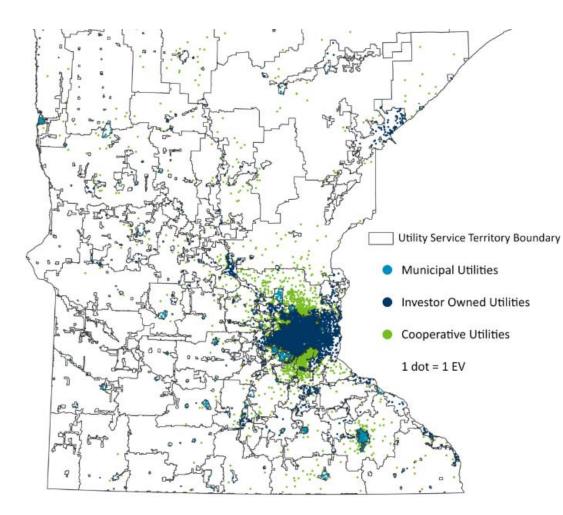








Advancing technologies







Advancing technologies that can displace the use of fossil fuels

MINNEAPOLIS

Electric scooters will be available in Minneapolis parks under new agreement

Companies previously weren't allowed to leave vehicles on park property.

By Miguel Otárola Star Tribune JULY 11, 2019 – 11:02PM







Advancing Technologies

No gas = No lines = No leaks Avoids (infrastructure/installation) costs







Advancing Technologies

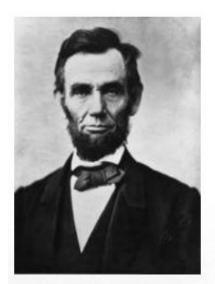
No combustion = No Carbon Monoxide



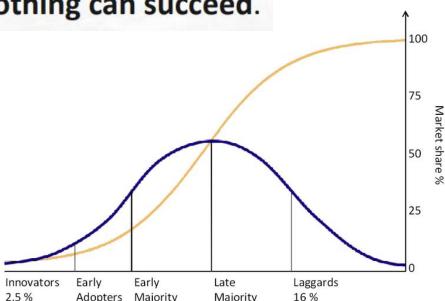




Making the Case for Air Source Heat pumps

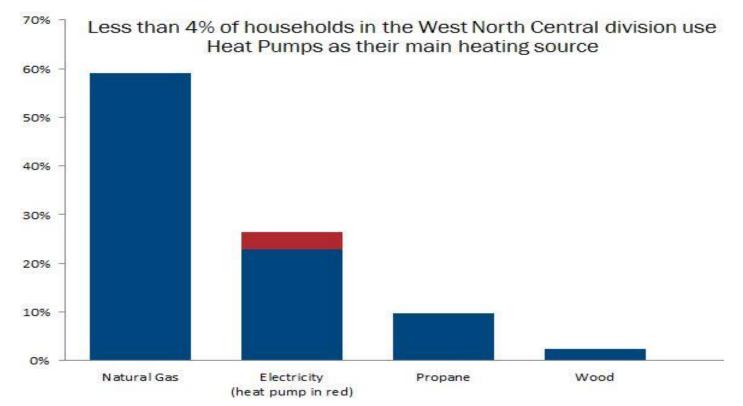


"In this age, in this country, public sentiment is everything. With it, nothing can fail; against it, nothing can succeed.



Credit: Beneficial Electrification League

Breakdown of Heating Types

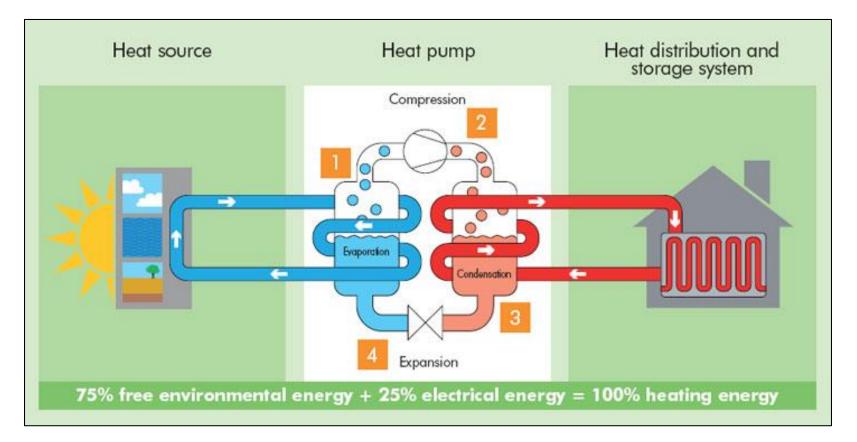


The West North Central Division includes the states of North Dakota, Minnesota, South Dakota, Nebraska, Iowa, Kansas, and Missouri.



Heat Pump: Physics

Less energy is required to move heat than to create it



"Refrigerant based heating"



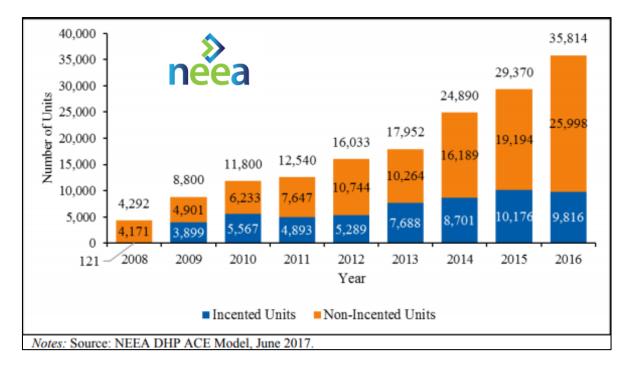
Heat Pumps

Here to Pump You Up!



ASHP Objectives

- Recognize increased trends in ASHP installations
- Discuss improvements in ASHP technology
- Identify opportunities to promote ASHPs
- Review types and application tips for ASHP





ASHP: Where it all Started

• Asia / Europe



Ductless ASHP

Mini-Duct ASHP





Centrally ducted ASHP





Trends and Initiatives

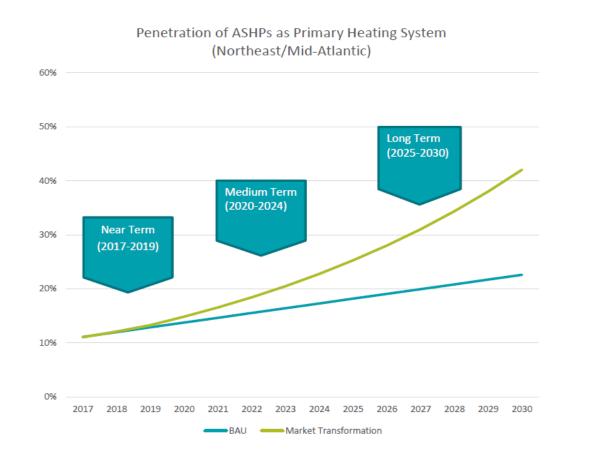
Northeast / NEEP

• Targets oil / propane

| ne op | Total 2015 ASHP Sales | 2015 Ductless ASHP Sales | Percent of Total 2015 ASHP Sales (Ductless) | 2015 Ducted ASHP Sales | Percent of Total 2015 ASHP Sales (Ducted) |
|----------------------------------|--------------------------|--------------------------------|--|---------------------------|--|
| Northeast Region ³ | 70,144 | 55,905 | 79.7% | 14,239 | 20.3% |
| Mid-Atlantic Region⁴ | 238,698 | 95,718 | 40.1% | 142,980 | 59.9% |
| Combined Region | 308,842 | 151,623 | 49.1% | 157,219 | 50.9% |



ASHP: Projected Trends





ASHP: Projected Goals

AIR SOURCE HEAT PUMP

•



LONG-TERM MARKET TRANSFORMATION GOALS

By 2030:

40%

of Northeast homes use high performance ASHPs for heating. 50%

of Northeast homes are "energy smart" with at least two "energy smart" systems (HVAC, water heating, plug loads) 80%

of Northeast homes with high performance ASHPs are retrofitted to improve thermal efficiency performance.

INTEGRATED ADVANCED EFFICIENCY SOLUTIONS

Advanced Power Strips Advanced Rooftop Units <u>Air Source Heat Pumps</u> • Cold Climate Air Source Heat Pump Air-Source Heat Pump Installer Resources Initiative Subscription Appliance Efficiency Standards Heat Pump Water Heaters



ASHP: Canada

An Examination of the Opportunity for Residential Heat Pumps in Ontario

Prepared for: Ministry of Energy Prepared by: IESO

March 6, 2017

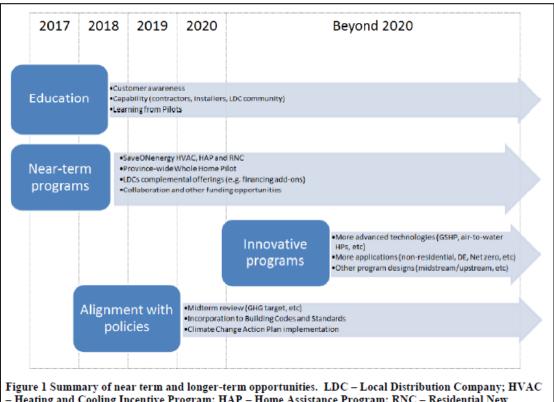
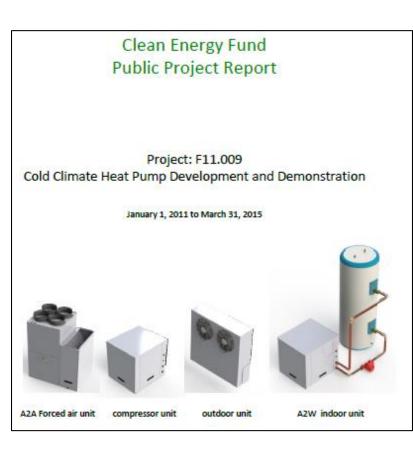


Figure 1 Summary of near term and longer-term opportunities. LDC – Local Distribution Company; HVAC – Heating and Cooling Incentive Program; HAP – Home Assistance Program; RNC – Residential New Construction; GSHP – Ground source heat pump; HP – heat pump; DE – District Energy; GHG – greenhouse gas

Momentum is Building: Canada

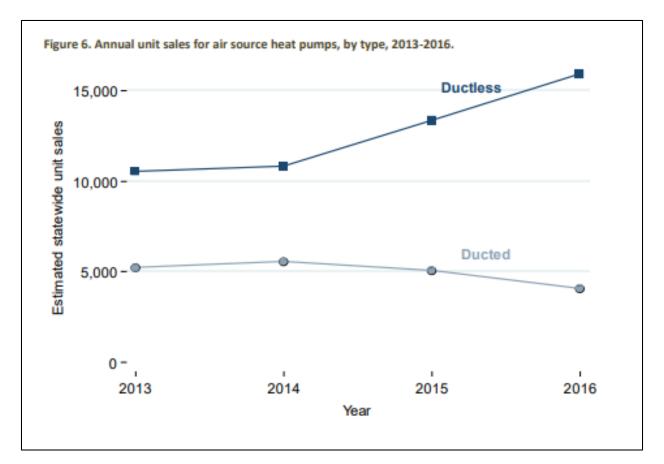
Clean Energy Fund

- De-super
- Multi-family and Air to H₂0
- Wireless communicating
- Solar assist



Minnesota

Installation trends for ASHP





NEEP qualifying products list

Updated web interface

Capacity

- AHRI tested at 47, 17° F
- NEEP listed at 5° F
- Proposal to test at 5° F

| ALC: CERTIFIED® | This combination qualifies for a Federal Energy Efficiency tax Credit whe placed in service between Feb 17,2009 and Dec 31, 2016. |
|---|---|
| Certificate of | Product Ratings |
| AHRI Certified Reference Number : 8908615 | Date : 01-26-2019 Model Status : Active |
| AHRI Type : HMSV-A-CB | |
| Outdoor Unit Brand Name : FUJITSU | |
| Outdoor Unit Model Number : AOU36RLXFZH | |
| Indoor Type : Non-Ducted Indoor Units | |
| | on of ANSI/AHRI 210/240 with Addenda 1 and 2, Performance Rating of Unitary nt and subject to rating accuracy by AHRI-sponsored, independent, third party testing: |
| Cooling Capacity (95F) : 35200 | |
| EER (95F) : 13.00 | |
| SEER : 20.00 | |
| High Heat (47F) : 36400 | |
| Low Heat (17F) : 21400 | |
| HSPF : 10.30 | |
| Sold in? : USA, Canada | |

Heating Season Performance Factor (HSPF) Region IV



ASHP Industry Resource

Participating HVAC Contractor Portal

Minnesota Power HVAC Training Program

HVAC Contractor Training - Monday February 24th 2020

Join us for a fresh new approach to our contractor training. Interactive sessions will provide insights on what to expect in 2020, emerging technology, current and future program and rebate details, and specialized training from Mitsubishi Electric.





New updates to participating contractor program coming at the 2020 Energy Design Conference Training (February 24, 2020). Registration opening soon.

Free Admission to the Energy Design Conference & Expo (EDC)

The EDC is a two-day event immediately following the contractor training (Feb 25-26), at the Duluth Entertainment Convention Center. This valuable event brings together builders, remodelers, and trades people to learn from the best educators in the business. It is also an opportunity to receive continuing education credits. Use the link below to sign up for your complimentary admission.



2020 Cooperative Advertising

Minnesota Power is offering cooperative advertising support to help you promote qualified HVAC products. Follow the advertising guidelines and set your company apart from the competition. Eligible media includes, but is not limited to: ad circulars, newspaper, radio, direct mail, and TV.

The reimbursement amount is based on the percentage of ad space devoted to qualified HVAC. products included on the Minnesota Power rebate application. The total amount received from Minnesota Power and all other manufacturer sources combined cannot exceed 100 percent. Use the link below for more information

Questions? Comments? Contact Us!

If you have any questions, please call 1-800-677-8423 (option 2) or click the button below to submit a guestion/comment electronically.





APPLY ONLINE!

Click the button below for our easy online form



HVAC Online Form User Guide

Printable Rebate Forms

- \$400 Drain Water Heat Recovery Rebate Form
- · Ground Source Heat Pump Rebate Form · Heating and Cooling System Rebate
- Form · Gas Furnace or Boiler with ECM Rebate Form (ComfortSystems and Minnesota Power Joint Program
- Heat Pump Water Heater Rebate Contractors, please direct customers to fill out the water heater rebate form located
 - www.mnpower.com/WaterHeaterRebate

Rebate Cheat Sheets

- Fujitsu
- Daikin
- Mitsubishi

Contractor Resources

- Cold Climate ASHP Lookup-Northeast Energy Efficiency Partnership (NEEP)
- HVAC Contractor Training
- HVAC Contractor Participation
- Requirements
- HVAC Contractor MOU

2020 HVAC Program Overviews with Participation Requirements

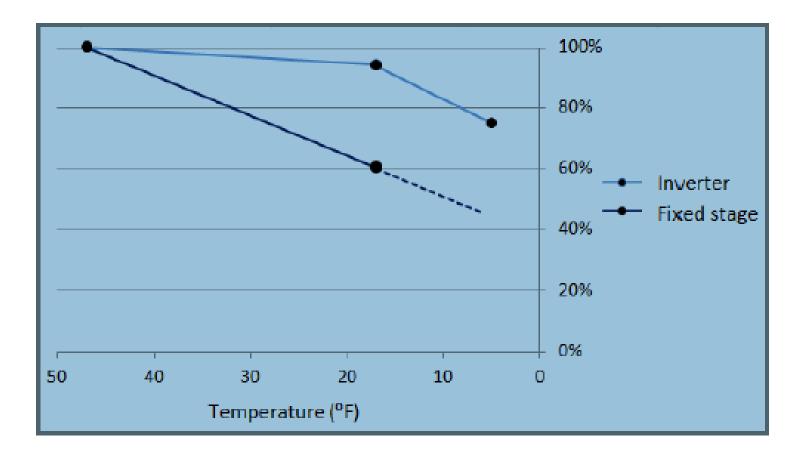
- Air Source Heat Pump (ASHP)
- Cold Climate Air Source Heat Pump
- (ccASHP) Central Air Conditioning (CAC)
- Electronically Commutated Motor (ECM)
- ECM Replacement
- Ground Source Heat Pump (GSHP)
- Water Heating





ASHP: What we Know

Capacity vs. temp: Range and rate of decline

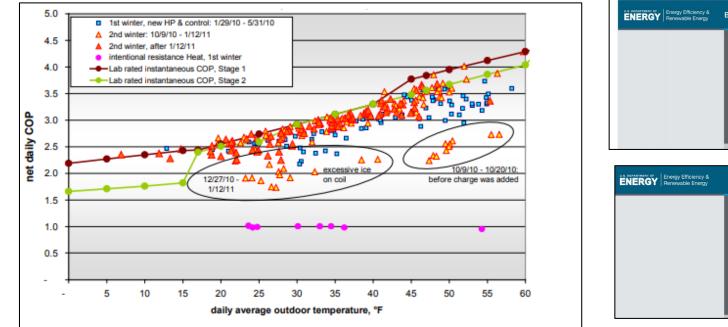


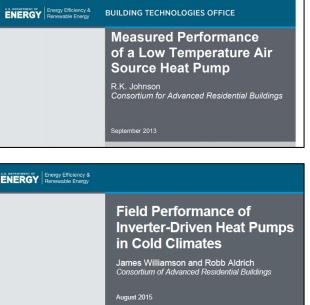


ccASHP: What we Know

Inverter efficiency vs temp:

• Coefficient of Performance > 1.75



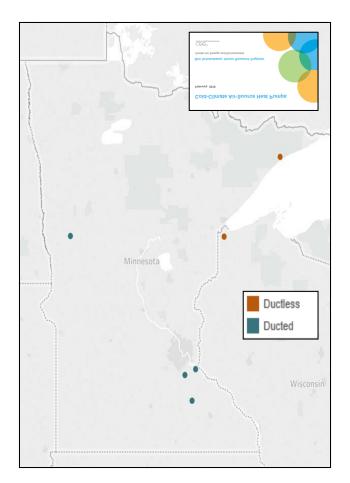


ASHP: Past Research

MN CEE field study (8 cc ASHP) 6 ducted whole house system

- 4 flex fuel
- 2 all electric

2 ductless mini-split systems





MN CEE Study - Findings

Site energy:

- 37% to 54%

Total heating costs

- 28% to 54%

Ducted ccASHP

= 84% of heating loads (on average)

Annual Characteristics and Savings

| Site | Heating balance Point [F] | Heating Design Load [Btu/hr] | Site Energy Reduction | Cost Reduction | Propane reduction | Savings [\$/yr] |
|--------------|---------------------------------|---------------------------------------|--------------------------|-------------------|----------------------|--------------------|
| S_1_ducted | 62.6 | 35,468 | 37% | 28% | 56% | \$469 |
| S_2_ducted | 60.9 | 30,046 | 46% | 32% | 73% | \$497 |
| S_3_ducted | 66.1 | 24,923 | 49% | 40% | 67% | \$767 |
| S_4_ducted | 64.5 | 22,778 | 40% | 30% | 60% | \$358 |
| S_6_ductless | 70.1 | 14,200* | 52% | 52% | NA | \$610 |
| S_8_ductless | 59.1 | 9,400* | 54% | 54% | NA | \$349 |
| S_10_elec | 70 | 15,150 | 47% | 47% | NA | \$496 |
| S_12_elec | 68 | 26,446 | 48% | 48% | NA | \$833 |



* Design loads for ductless systems are estimated and intended as metric to gauge magnitude of heating load.

Pg. 31

MN CEE Study - Results

Propane consumption down by 64%

- Less than 500 gallons per year at each house
- Monitoring confirmed expected performance
 - Ducted below 5° F
 - Ductless below -13° F

Seasonal COP calculated at 2.5

49







Improved ASHP Technology

- What makes it possible (circa 2018)
- Efficient compressors
- Inverter driven
- Efficient fan motors
- Communicating controls



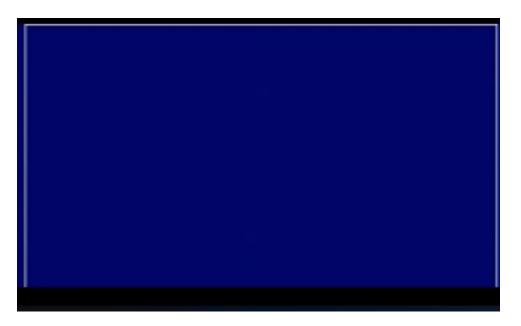




Efficient Compressors

Scroll / rotary compressor

- Longer life
- Reduced noise
- 10-15 degree warmer air
- Multiple stages to fully modulating



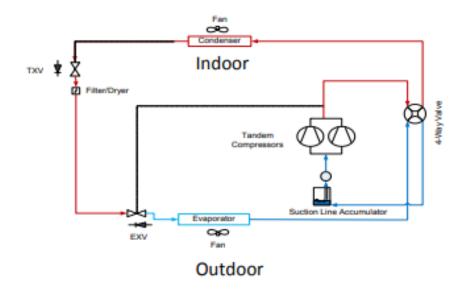


Efficient Compressors in Testing

Tandem compressors (mid-level)

 Single compressor operates for cooling and heating in mild conditions

 Both compressors kick in for low temperature heating





Efficient Compressors in Testing

Tandem compressors (Sidney, OH)

- Maintained comfortable temps
- 40% energy savings
- Operational at -13° F



Met demand w/o supplemental heat



Inverter Driven

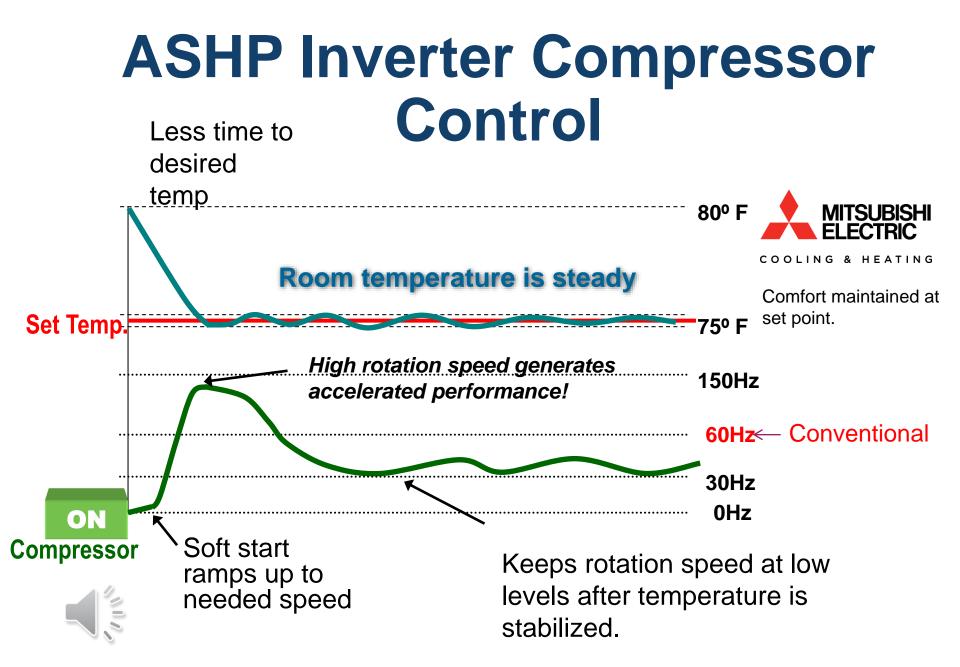
Variable speed device that coverts input voltage into variable frequency / variable voltage output

May provide variable frequency output to compressor fan motor



 Variable frequency output to compressor controls speed and varies refrigerant flow





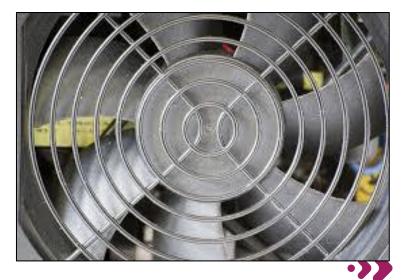


Efficient Fan Motors

ECM motor or brushless DC motors

- In and outdoor units
- Reduced power consumption
- More compact
- Compensates for static pressure



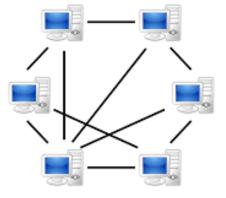


Makes sense!

Communicating Controls

Internal network/communication across the entire operating system

- Between outdoor and indoor units
- Determines status and system inputs
- Uses information and individual control boards to coordinate and optimize operation





Improving (already) Improved ASHP Technology

What makes it more possible now:

- Expanding use of efficient compressors
- New more precise modulation strategies
- Evolution of communicating controls





Keeps innovating: Heat Pump Dryer



ASHP Options

Entry level: Single stage

- 14 to15 SEER
- Operable temp 30+
- Designed with significant back-up

Mid level: Two stage

- 16+ SEER
- Operable temp 20+
- Designed with moderate back-up



Inverter driven:

21+ SEER

- Operable temp 5 to -5
- Designed for minimal back-up



ASHP: Switch Prices

| 0.075 0.080 0.085 0.090 | \$ \$ | (2.67) (1.94) | \$ \$ \$ | 1.10 (4.04) | \$ | 1.20 | Ś | | | Cost ne | | | | | | | | | | | | | | | |
|----------------------------------|---|--|--|---|---|---|--|--|---|--|---|---|---|--|--|---|--|---|--|---|--|--|---|--|--|
| 0.075 0.080 0.085 | \$ \$ | 1.00 (2.67) (1.94) | \$ | | | 1.20 | Ś | | | Cost pe | | | | | | | | | | | | | | | |
| 0.080 0.085 | \$ \$ | (2.67) (1.94) | \$ | | | 1.20 | Ś | | | Cost ne | | | | | | | | | | | | | | P | rice |
| 0.080 0.085 | \$ \$ | (2.67) (1.94) | \$ | | | 1.20 | Ś | | | oose pe | er g | allon of | f LP | gas | | | | | | | | | | Po | int of |
| 0.080 0.085 | \$ | (1.94) | 1 | (4.04) | ċ | | - | 1.30 | \$ | 1.40 | \$ | 1.50 | \$ | 1.60 | \$ | 1.70 | \$ | 1.80 | \$ | 1.90 | \$ | 2.00 | | L | .PG |
| 0.085 | ÷. | | Ś | | Ş | (5.40) | \$ | (6.77) | \$ | (8.14) | \$ | (9.50) | \$ | (10.87) | \$ | (12.23) | \$ | (13.60) | \$ | (14.97) | \$ | (16.33) | | \$ | 0.80 |
| | \$ | (1.01) | Υ. | (3.30) | \$ | (4.67) | \$ | (6.04) | \$ | (7.40) | \$ | (8.77) | \$ | (10.13) | \$ | (11.50) | \$ | (12.87) | \$ | (14.23) | \$ | (15.60) | | \$ | 0.86 |
| 0.090 | | (1.21) | \$ | (2.57) | \$ | (3.94) | \$ | (5.30) | \$ | (6.67) | \$ | (8.04) | \$ | (9.40) | \$ | (10.77) | \$ | (12.13) | \$ | (13.50) | \$ | (14.87) | | \$ | 0.91 |
| | \$ | (0.47) | \$ | (1.84) | \$ | (3.20) | \$ | (4.57) | \$ | (5.94) | \$ | (7.30) | \$ | (8.67) | \$ | (10.04) | \$ | (11.40) | \$ | (12.77) | \$ | (14.13) | | \$ | 0.97 |
| 0.095 | \$ | 0.26 | \$ | (1.11) | \$ | (2.47) | \$ | (3.84) | \$ | (5.20) | \$ | (6.57) | \$ | (7.94) | \$ | (9.30) | \$ | (10.67) | \$ | (12.03) | \$ | (13.40) | | \$ | 1.02 |
| 0.100 | \$ | 0.99 | \$ | (0.37) | \$ | (1.74) | \$ | (3.11) | \$ | (4.47) | \$ | (5.84) | \$ | (7.20) | \$ | (8.57) | \$ | (9.94) | \$ | (11.30) | \$ | (12.67) | | \$ | 1.07 |
| 0.105 | \$ | 1.73 | \$ | 0.36 | \$ | (1.01) | \$ | (2.37) | \$ | (3.74) | \$ | (5.10) | \$ | (6.47) | \$ | (7.84) | \$ | (9.20) | \$ | (10.57) | \$ | (11.94) | | \$ | 1.13 |
| 0.110 | \$ | 2.46 | \$ | 1.09 | \$ | (0.27) | \$ | (1.64) | \$ | (3.01) | \$ | (4.37) | \$ | (5.74) | \$ | (7.10) | \$ | (8.47) | \$ | (9.84) | \$ | (11.20) | | \$ | 1.18 |
| 0.115 | \$ | 3.19 | \$ | 1.82 | \$ | 0.46 | \$ | (0.91) | \$ | (2.27) | \$ | (3.64) | \$ | (5.01) | \$ | (6.37) | \$ | (7.74) | \$ | (9.10) | \$ | (10.47) | | \$ | 1.23 |
| 0.120 | \$ | 3.92 | \$ | 2.56 | \$ | 1.19 | \$ | (0.17) | \$ | (1.54) | \$ | (2.91) | \$ | (4.27) | \$ | (5.64) | \$ | (7.01) | \$ | (8.37) | \$ | (9.74) | | \$ | 1.29 |
| 0.125 | \$ | 4.66 | \$ | 3.29 | \$ | 1.92 | \$ | 0.56 | \$ | (0.81) | \$ | (2.17) | \$ | (3.54) | \$ | (4.91) | \$ | (6.27) | \$ | (7.64) | \$ | (9.00) | | \$ | 1.34 |
| 0.130 | \$ | 5.39 | \$ | 4.02 | \$ | 2.66 | \$ | 1.29 | \$ | (0.08) | \$ | (1.44) | \$ | (2.81) | \$ | (4.17) | \$ | (5.54) | \$ | (6.91) | \$ | (8.27) | | \$ | 1.39 |
| 0.135 | \$ | 6.12 | \$ | 4.76 | \$ | 3.39 | \$ | 2.02 | \$ | 0.66 | \$ | (0.71) | \$ | (2.07) | \$ | (3.44) | \$ | (4.81) | \$ | (6.17) | \$ | (7.54) | | \$ | 1.45 |
| 0.140 | \$ | 6.85 | \$ | 5.49 | \$ | 4.12 | \$ | 2.76 | \$ | 1.39 | \$ | 0.02 | \$ | (1.34) | \$ | (2.71) | \$ | (4.07) | \$ | (5.44) | \$ | (6.81) | | \$ | 1.50 |
| 0.145 | \$ | 7.59 | \$ | 6.22 | \$ | 4.86 | \$ | 3.49 | \$ | 2.12 | \$ | 0.76 | \$ | (0.61) | \$ | (1.98) | \$ | (3.34) | \$ | (4.71) | \$ | (6.07) | | \$ | 1.56 |
| 0.150 | \$ | 8.32 | \$ | 6.95 | \$ | 5.59 | \$ | 4.22 | \$ | 2.86 | \$ | 1.49 | \$ | 0.12 | \$ | (1.24) | \$ | (2.61) | \$ | (3.98) | \$ | (5.34) | | \$ | 1.61 |
| of / | \$ (| 0.093 | \$ | 0.103 | \$ | 0.112 | \$ | 0.121 | \$ | 0.131 | \$ | 0.140 | \$ | 0.149 | \$ | 0.158 | \$ | 0.168 | \$ | 0.177 | \$ | 0.186 | | | |
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Savings per mmBTU COP varies with temp

| | COP | 2. | 3 | | | | | | | | | | | | | | | | | |
|-----------------------------|----------|----------|---------------------------|--------|----|--------|----|--------|----|--------|----|--------|----|--------|---------------|---------------|---------------|---------------|----|------|
| | AFUE | 9 | כ | | | | | | | | | | | | | | | | F | Pric |
| | | | Cost per gallon of LP gas | | | | | | | | | | | | Poin | | | | | |
| | | \$ 1.00 | \$ | 1.10 | \$ | 1.20 | \$ | 1.30 | \$ | 1.40 | \$ | 1.50 | \$ | 1.60 | \$ 1.70 | \$ 1.80 | \$ 1.90 | \$ 2.00 | | LPC |
| | \$ 0.075 | \$ (2.59 |) \$ | (3.80) | \$ | (5.01) | \$ | (6.23) | \$ | (7.44) | \$ | (8.66) | \$ | (9.87) | \$ (11.09) | \$ (12.30) | \$ (13.52) | \$ (14.73) | \$ | 0 |
| | \$ 0.080 | \$ (1.95 |)\$ | (3.16) | \$ | (4.38) | \$ | (5.59) | \$ | (6.81) | \$ | (8.02) | \$ | (9.24) | \$ (10.45) | \$ (11.66) | \$ (12.88) | \$ (14.09) | \$ | 0 |
| | \$ 0.085 | \$ (1.31 |)\$ | (2.53) | \$ | (3.74) | \$ | (4.95) | \$ | (6.17) | \$ | (7.38) | \$ | (8.60) | \$ (9.81) | \$ (11.03) | \$ (12.24) | \$ (13.46) | \$ | 0 |
| | \$ 0.090 | \$ (0.67 |)\$ | (1.89) | \$ | (3.10) | \$ | (4.32) | \$ | (5.53) | \$ | (6.75) | \$ | (7.96) | \$ (9.18) | \$ (10.39) | \$ (11.60) | \$ (12.82) | \$ | 0 |
| ity | \$ 0.095 | \$ (0.04 |)\$ | (1.25) | \$ | (2.47) | \$ | (3.68) | \$ | (4.89) | \$ | (6.11) | \$ | (7.32) | \$ (8.54) | \$ (9.75) | \$ (10.97) | \$ (12.18) | \$ | 1 |
| Cost per kwh of Electricity | \$ 0.100 | \$ 0.60 | \$ | (0.61) | \$ | (1.83) | \$ | (3.04) | \$ | (4.26) | \$ | (5.47) | \$ | (6.69) | \$ (7.90) | \$ (9.12) | \$ (10.33) | \$ (11.54) | \$ | 1 |
| Щ | \$ 0.105 | \$ 1.24 | \$ | 0.02 | \$ | (1.19) | \$ | (2.41) | \$ | (3.62) | \$ | (4.84) | \$ | (6.05) | \$ (7.26) | \$ (8.48) | \$ (9.69) | \$ (10.91) | \$ | 1 |
| Ъ, | \$ 0.110 | \$ 1.87 | \$ | 0.66 | \$ | (0.55) | \$ | (1.77) | \$ | (2.98) | \$ | (4.20) | \$ | (5.41) | \$ (6.63) | \$ (7.84) | \$ (9.06) | \$ (10.27) | \$ | 1 |
| ال ا | \$ 0.115 | \$ 2.51 | \$ | 1.30 | \$ | 0.08 | \$ | (1.13) | \$ | (2.35) | \$ | (3.56) | \$ | (4.78) | \$ (5.99) | \$ (7.20) | \$ (8.42) | \$ (9.63) | \$ | 1 |
| er | \$ 0.120 | \$ 3.15 | \$ | 1.93 | \$ | 0.72 | \$ | (0.49) | \$ | (1.71) | \$ | (2.92) | \$ | (4.14) | \$ (5.35) | \$ (6.57) | \$ (7.78) | \$ (9.00) | \$ | 1 |
| a b | \$ 0.125 | \$ 3.79 | \$ | 2.57 | \$ | 1.36 | \$ | 0.14 | \$ | (1.07) | \$ | (2.29) | \$ | (3.50) | \$ (4.72) | \$ (5.93) | \$ (7.14) | \$ (8.36) | \$ | 1 |
| 8 | \$ 0.130 | \$ 4.42 | \$ | 3.21 | \$ | 1.99 | \$ | 0.78 | \$ | (0.44) | \$ | (1.65) | \$ | (2.86) | \$ (4.08) | \$ (5.29) | \$ (6.51) | \$ (7.72) | \$ | 1 |
| | \$ 0.135 | \$ 5.06 | \$ | 3.85 | \$ | 2.63 | \$ | 1.42 | \$ | 0.20 | \$ | (1.01) | \$ | (2.23) | \$ (3.44) | \$ (4.66) | \$ (5.87) | \$ (7.08) | \$ | 1 |
| | \$ 0.140 | \$ 5.70 | \$ | 4.48 | \$ | 3.27 | \$ | 2.05 | \$ | 0.84 | \$ | (0.38) | \$ | (1.59) | \$ (2.80) | \$ (4.02) | \$ (5.23) | \$ (6.45) | \$ | 1 |
| | \$ 0.145 | \$ 6.33 | \$ | 5.12 | \$ | 3.91 | \$ | 2.69 | \$ | 1.48 | \$ | 0.26 | \$ | (0.95) | \$ (2.17) | \$ (3.38) | \$ (4.60) | \$ (5.81) | \$ | 1 |
| | \$ 0.150 | \$ 6.97 | \$ | 5.76 | \$ | 4.54 | \$ | 3.33 | \$ | 2.11 | \$ | 0.90 | \$ | (0.32) | \$ (1.53) | \$ (2.74) | \$ (3.96) | \$ (5.17) | \$ | 1 |
| Price | Point of | \$ 0.095 | \$ | 0.105 | \$ | 0.114 | \$ | 0.124 | \$ | 0.133 | \$ | 0.143 | \$ | 0.152 | \$ 0.162 | \$ 0.172 | \$ 0.181 | \$ 0.191 | | |
| Elec | tricity | | | | | | | | | | | | | | | | | | | |



ASHP Applications

Isolated zone/ addition

Targeted "occupied" zone

Added cooling/system replacement

Guide To Sizing & Selecting Air-Source Heat Pumps in Cold Climates Acompanion to NEEP's Guide to Installing Air-Source Heat Pumps in Cold Climates

Introduction

Leading HVAC manufactures report significant growth in the installation of al-source heat pumps in some of the odder original of the UL-backding the Northeast "Many of the systeme being installed local year "Workstef" and variableoriginality. The systems are being installed local of allocations being installed local year "Workstef" and variablevaled and dynamic holds and the system, can be negatively inspected by poor sizing and systems related and including many statistical the system can be negatively inspected by poor sizing and system selection, as is accounter conduct. This document was developed to save the selection is in sizing and develoring ABPA for coold climate a statistical and statistical provides the system selection is a size of a statistical system of the system. See the ABPA system of the system can be negatively inspected by poor sizing and system selection, as is accounter conduct. This document was developed to save the selection is nizing and develoring ABPA for coold climate and system of the system can be negatively inspected by poor sizing and system selection, as is accounter conduct. This document was developed to save the selection is a size of a developed to developed to inspect the selection and the selection of the ABPA second Heat Phane plantation by recting the development of this Guida.

here are many types of explorent and a vicle variety of common applications for ASHP installations in cohi climaters and a start of the start of the

This guide is organized into five main application types to allow users to more easily match guidance to their specific installation. The applications are:

- Heating (or heating & cooling) displacement
- Full HVAC replac Isolated zone
- New construction Targeted cooling edution

Each category suggests the relevant information on airing and equipment selection, system configurations, the use of presenting HVAC and tips on key issues to look on fact. Note: this guide assumes the approximate application type has already been chosen, or is driven conclusively by caretomer needs. Information provided offers substantial direction on how to properly size and extext ASMP system(c).

Julies systems are focused mitryley on coding, it is atrough recommended to aelect product that appear on the citization of the indicated set for the mit obsciele Productions. The Horizen validable-pade systems are also normaniced and assumed in the guidance. High Isterling Seasonal Performance Factor (HSPP) ratings and high efficiency (measured by collicient of Performance or COP) in ocli oudor conditions equipated for listing in the Specification or generally the most efficiency of efficiency (losses). The Specification are generally the most efficiency for addications, and explorement effections provide additional general guidance for all applications on building fiftings, back addications, and explorement electrion.

Heat pumps should always be installed by licensed, trained professionals. Always follow manufacturer's specifications and installation instructions, and all applicable building codes and regulations.

New construction (NZE) or low load home



ASHP Optimization

Targeted zone and Added cooling:

- Replaces or minimizes the operation of less efficient heating
- Reduces dependence on delivered fuels





Ductless ASHP



Centrally ducted ASHP



ASHP General Guidance

Licensed, trained and experienced technicians

Use ccASHP specifications

- Variable speed (3+ or continuous)
- AHRI match w/ COP ≥ 1.75 @ 5°
- 9 ducted \leq HSPF \geq 10 ductless





• 15 SEER

ASHP General Guidance

- **Right load calculations**
- No padding results
- Accurate inputs
- Use design temps / load calcs
- Be realistic w/ infiltration estimates



Air Source Heat Pump

Gateway application (Isolated zone)

- Addition / Bonus room
- Comfort issues / Occupant driven

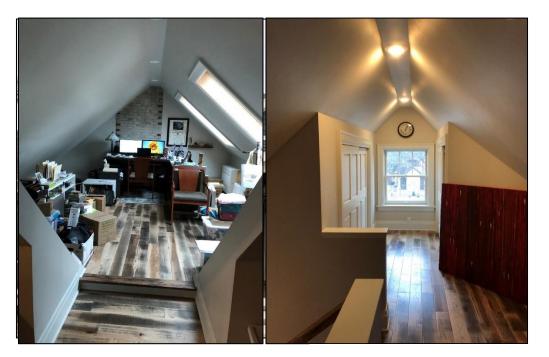






Photo Credit: Cory Chovonec







Mini-Duct ASHP

Ductless ASHPs

Flexibility

- to add too.... "start small approach"
- to zone and control
- to meet small or customized loads









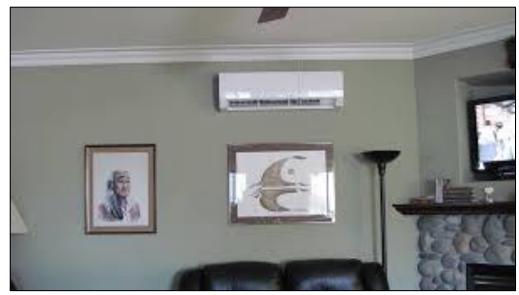


Ductless ASHPs

"Spot" filtration and dehumidification:

Increased effectiveness where you need it

- Longer (low speed) run time*
- Ability to "Dry" only





NEEP: Buyer's Guide



Ductless ASHPs

- (+) Higher Efficiency (HSPF≥10)
- (+) Lower operating temp (-5 to -15 °F)





(-) Frost protection

(+/-) Integrated controls

ASHP Isolated Zone

Tips

- Size for room/block load*
- Account for or disable existing HVAC*
- Use published performance data for adequate capacity









ASHP Targeted Zone(s)

Operational* HVAC displacement

- Heating and or <u>added cooling</u>
- Offsets more expensive/ less efficient equipment operation (70 up to 90%)
- 1-2 zone ductless to 1-3 room mini-duct in central locations





Targeted Zone(s)

Trade offs

• Initial cost vs. savings

Comfort in unserved areas



Possible freeze mitigation



Ductless ASHP



Mini-Duct ASHP



Targeted Zone(s)

Tips

- Size for "block" loads
 - Under sizing is optimizing
- Floor mounts for heating
- Fixed t-stat for larger spaces

• Offset existing t-stat four degrees





System Replacement

Previous system inoperable, antiquated or other*

Decommission/remove

- Size and configured to serve WH
 - Centrally ducted <u>w/caution</u> or
 - Multi zone ductless or mini ducted

Use ACCA Manual J

Size for largest load





Advantages of Ducted ASHP

Variable "lock-out" temps or "unrestricted" mode

Table 1. Fraction of hours above four potential lockout temperatures.

| Lockout Temperature | Fraction of Hours Above the Lockout Temperature | |
|------------------------|---|------------------|
| | Grand Rapids | Sault Ste. Marie |
| 10°F | 97% | 91% |
| 20°F | 90% | 80% |
| 30°F | 79% | 70% |
| 40°F | 61% | 51% |

Credit: Slipstream 2019 Dual Fuel Air Source Heat pump Monitoring Report



Credit: NEEP Buyer's guide





Centrally Ducted ASHP

Whole house heating and cooling

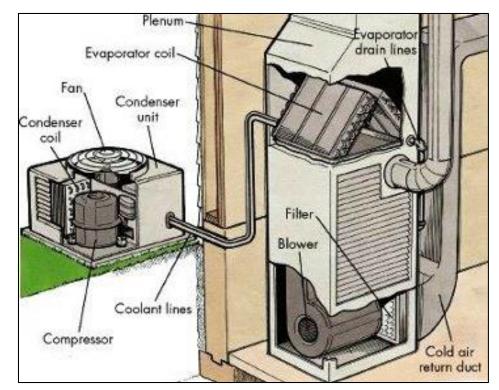
Integrates well with existing systems

- Back-up
- Controls

Low opportunity cost when replacing/adding AC



Centrally ducted ASHP





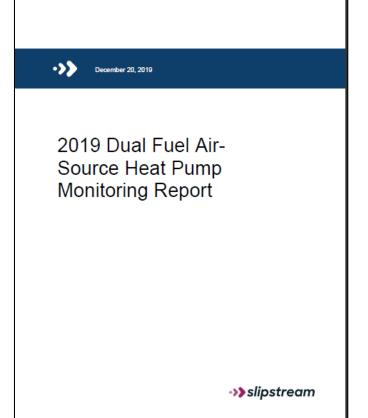
Centrally Ducted ASHP

Significant cost (\$300 to \$1000) and emission savings

COPs above 2.5

Displaced propane (35% to 60%)

Low defrost penalty





Advantages of Ducted ASHP

Improved performance (indoor and outdoor units)

New modulation strategies

Greater product selection (and price points)

• Multiple fixed vs. variable speed





Centrally ducted ASHP

System Replacement

Tips

- Match heating capacity at 100-115% heating load <u>or</u>
- Design balance point of 20° F or less (with auxiliary heat)
- Investigate enclosure
 improvements





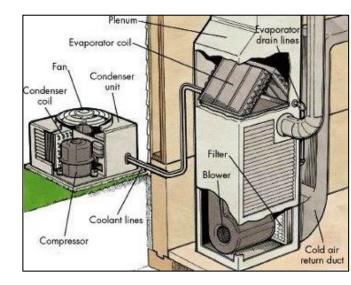
System Replacement

Caution

Address/seal off non-viable
 ducts

 Ducted ASHP require indoor unit matched with ducts (static pressure) for airflow and velocity





Low Load Homes

Tight well insulated (new or existing) homes

- 2 ACH50 or less
- Low heating loads
 - \leq 20 to 40k Btu / hr.









Mini-Duct ASHP



Centrally ducted ASHP



New System Installation

Tips

- Floor mounts for first, open, large or lower levels
- Mini-ducted for low load rooms
- Central t- stats





Low Load Homes









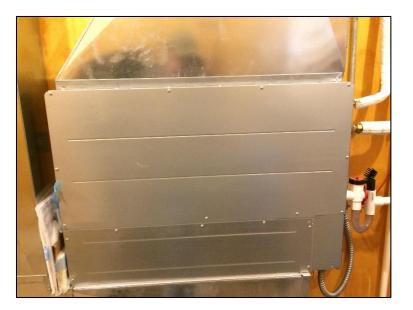


Low Load Homes









NEEP Installers Guide

Provides general guidance for:

- Line sets
- Refrigerant tubing / charge
- Outdoor unit placement
- Settings / homeowner education

| Guide To Installing Air-Source Heat Pumps in Cold Climates A Companion to NEEP's Guide to Sting & Selecting Air-Source Heat Pumps in Cold Climates | | |
|--|--|--|
| Introduction | | |
| High-quality installations of discources heat paragraphics (ASHP) systems apparents referation increases adars, reduces estimates and encoder contoner constraints of the addisfactions installation space is an above impact on efficiency and performances of an ASHP system. Efficient ASHPs have paragraphics with high-book instants in accent years. The recent generation of cold-dismate ASHPs, schward with insights from large-scale installations programs and installers, has led to a better understanding of the full range of practices to ensure maximum system performance and countoner satisfactions. This guida growthes all is of these better practices, a well as homeower education and system setup guidance, to help ensure efficient air-source heat pumps and happy cultomers in cold climates. | | |
| Heat pampe should always be installed by loconed, trained pofersionals, Always follow manufacturer's pepticitation and installation instructions, and all applicable building codes and regulations. All installers should attend a manufacturer's training or preferred installer program. | | |
| ABHPs come is a number of configurations, and in some cases the following guidance may be specific to one or more of these prime types. There are many multifour and furme used. Surt have guidances will focus on the fullowing bread categories: ending casesters, end, "Initial data ABHP" refers to some air hardwards that any spiced dynapies of control data categories or short-duct configurations: and "control of ducted ABP" refers to whole-house systems with exert al air hardses. The icos how have are used babby to is indicate when guidance is specific to a certain system type. All items without ices are guarantly upplicable to all ABHP configurations. Applies to: | | |
| nstallation Best Practices | | |
| ine Set | | |
| Follow manufacturer's instructions for minimum and maximum line set length and height change. | | |
| Insulation must cover entire line set length (both pipes) to avoid condensation and energy loss. Once insulated, protect the outdoor portion of line set with a rigid cover to avoid insulation damage. | | |
| Add UV tape as needed to ensure that any remaining exposed insulation is protected. | | |
| Line set penetration through the building enclosure should be made rodent-proof (e.g. with PVC sleeve and cap drilled to the size of the refrigerant lines). | | |
| All penetrations through the shell of the home must be sealed with insulating sealant/spray foam; any insulation disturbed by installed line set must be returned to original (or better) condition. | | |
| RECOMMENDED TOOLS: | | |
| Anthe Redic Red | | |



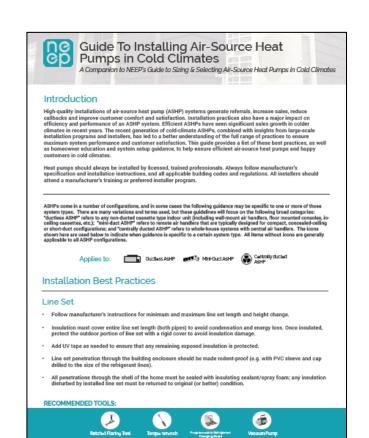




Ductless ASHP

NEEP Installers Guide

- Provides type specific guidance for:
- Indoor placements
- Condensate drains
- Ducting considerations
- Thermostat settings





Outdoor Placement

Tips:

- Unobstructed and "Customer approved" location
- Level, secure, well drained





Outdoor Placement

Tips:

- Avoid walkways, drip lines, frost heave
- Consider "buffering" or protecting locations







Outdoor Placement

- Avoid noise transmission
- Not near windows
- 2x6 framing ok
- 2x4 framing use ground mount
- Use remote location if possible







Learn from others....

Video clip: Time permitting





Advancing Technologies Heat Pump Water Heaters

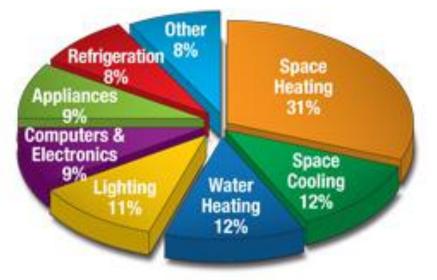
Potential gateway technology:

Water heating

• 2nd largest expense

HPWH significant savings

- vs. propane
- vs. electric resistance

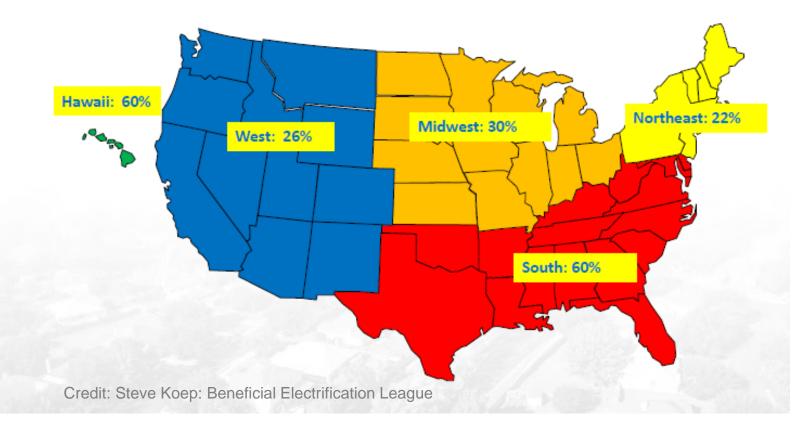




Heat Pump Water Heaters

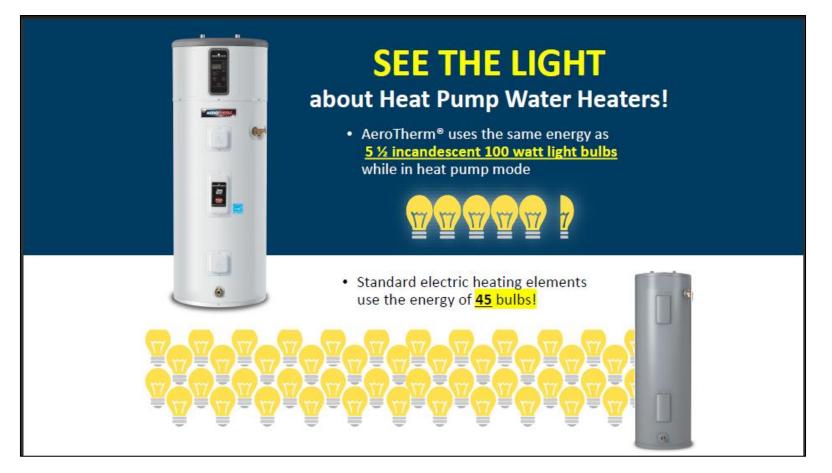
Big opportunity:

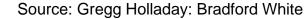
Electric Water Heating Market Share



Heat Pump Water Heaters

vs electric resistance





Advancing Technologies Heat Pump Water Heaters

Highly Efficient

• (UEF of 2.0 to 3.0+ vs. less \leq 1)

Multiple modes - flexible

- HP vs Hybrid vs ER mode
- Vacation and timer settings

Equal Recovery Efficiency*

Low to no maintenance*





Heat Pump Water Heaters

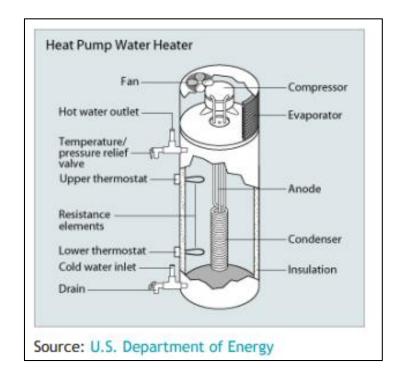
Same performance / less energy

Flexible locations

- Basements work well
- Cools and dehumidifies space

Relatively quiet operation

Relatively easy installation





Heat Pump Water Heaters

Enable energy storage:

Grid ready/responsive

- Pre-charge units with RE
- Optimize "Time of use" rates

Wi-fi enabled (w App)

Allows real-time user interface







Beneficial Electrification

Advancing Technologies, Efficiency and Comfort for the future with Air Source Heat Pumps

Greg Nahn

February 2020

