

TOP 10 INSTALLATION FAILS



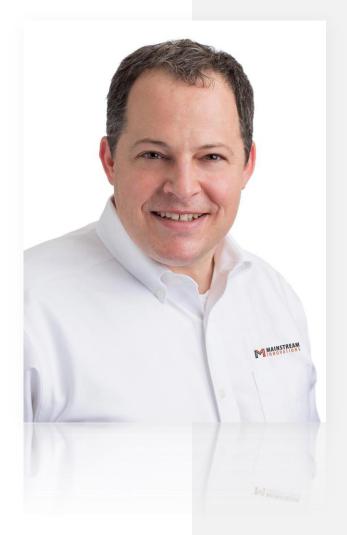
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ABOUT

- **2005:** Began selling heat pumps in homes
- **2009:** Sales manager for a heat pump manufacturer
- 2011: Owner of USA's largest
 "Ductless Heat Pump Only"
 contracting company
- Now: Heat pump business consultant

JONATHAN Moscatello









IN THIS PRESENTATION... TOP 10 INSTALLATION FAILS

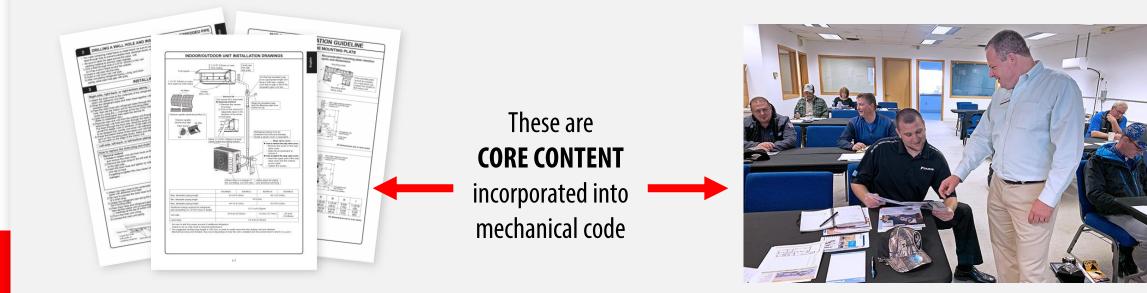
Learn how a heat pump installation can FAIL to save energy and satisfy customers by not operating at peak performance.





IMPORTANT DISCLAIMER THIS VIDEO DOES NOT REPLACE...



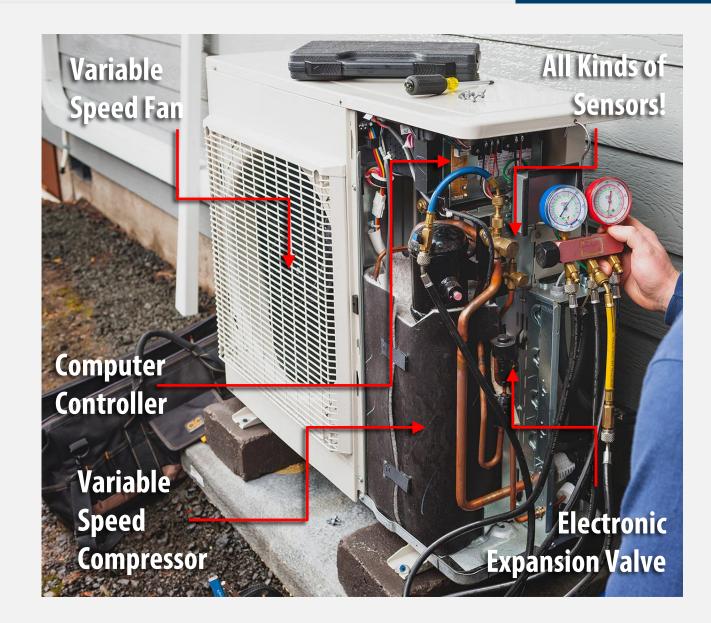


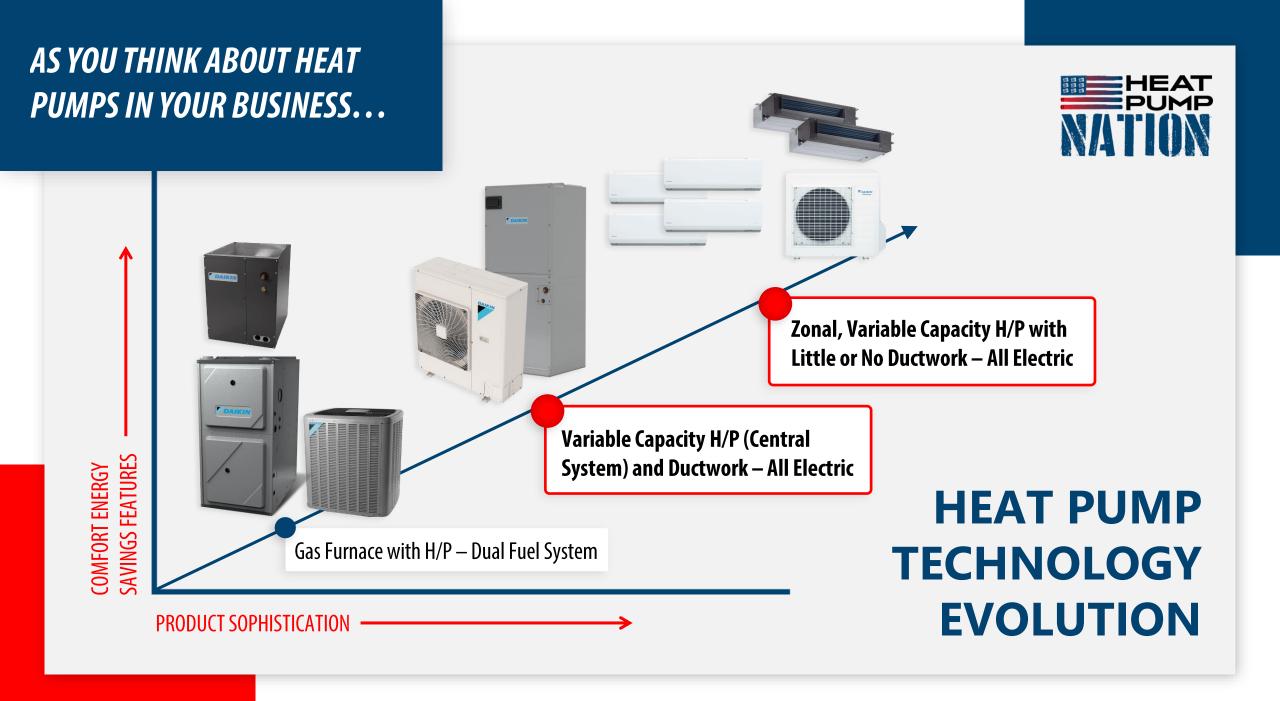
Installation Training Classes

Manufacturer Installation Instructions

Not Your Father's **HEAT PUMP**



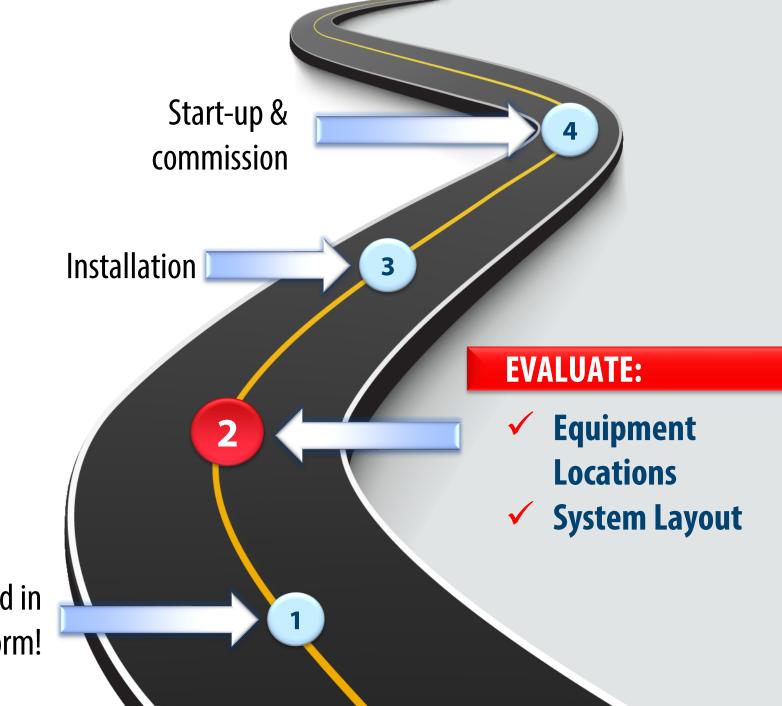




IMAGINE A HEAT PUMP INSTALLATION It's a very busy day!



Arrive **ON-TIME** and in a clean uniform!



SEVERAL INSTALLATION FAILS RELATED TO: INSTALLATION LOCATION & SYSTEM LAYOUT



Factors to consider:

1 Patios, Hardscaping & Decks

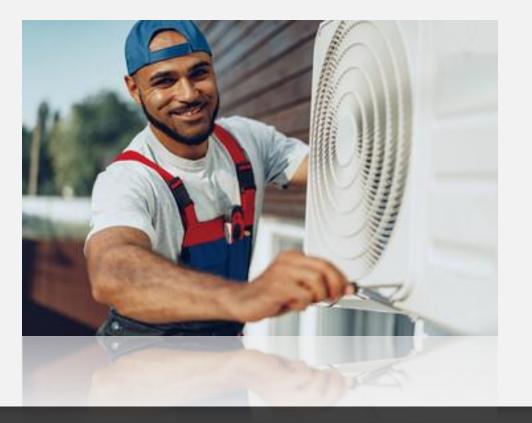
2 Bedroom Walls

3 Roof Driplines

4 Dominant Wind Direction

5 Snow Depths

6 Indoor Unit Obstructions



AVOID INSTALLING OUTDOOR UNITS ON PATIOS, HARDSCAPING & DECKS

Defrost cycle melt water can re-freeze on ground surfaces and create a *dangerous slip hazard*.

If you cannot locate the outdoor unit to a flower bed or other helpful area, a drain pan heater and heat tape can allow for the melt water to be piped away.

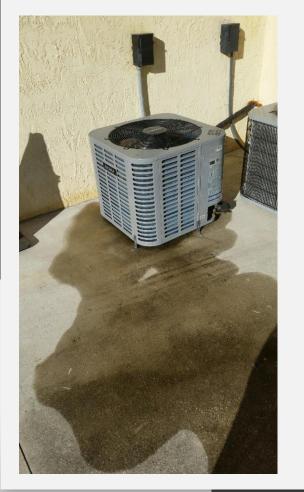
1 Patios, Hardscaping & Decks



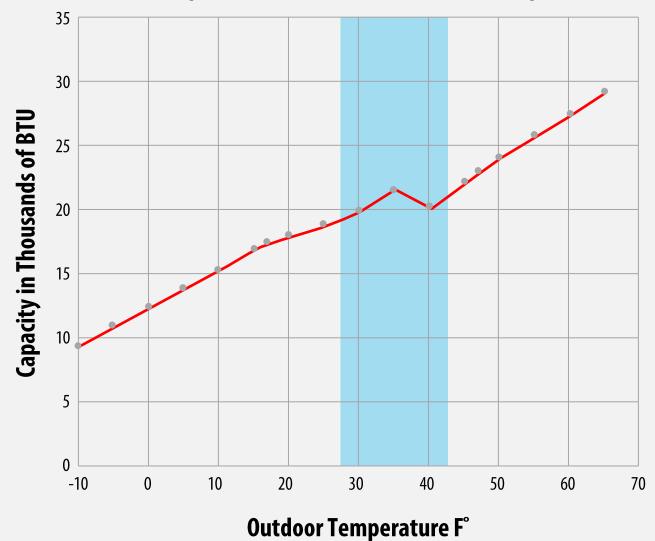




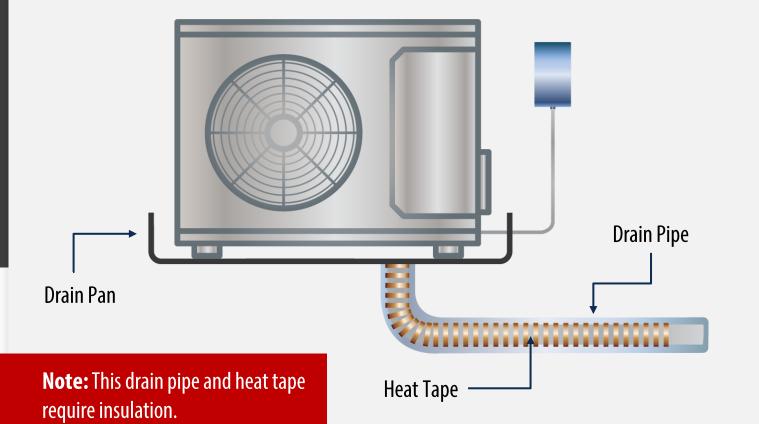
ABOUT DEFROST CYCLE



Temperature Zone of Greatest Defrost Impact



MATERIALS SOLUTIONS & CORRECTIVE ACTIONS



These materials and corrective actions:

- Add cost
- Use up scarce labor
- Consume lots of energy

AVOID needing it!

As always, preventing this **FAIL** from occurring is best. Make your team is aware of it!



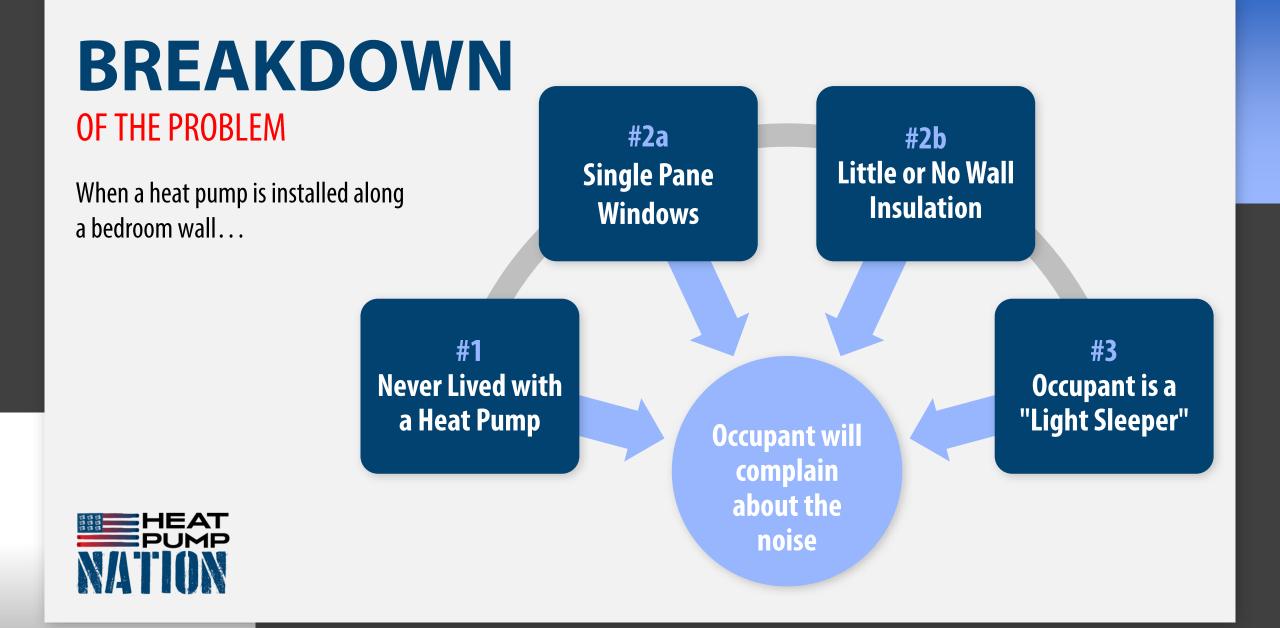
LOCATE OUTDOOR UNITS AWAY FROM BEDROOMS

In colder climates, defrost cycle and full power operations occur frequently and run at higher decibels than typical operations. In homes with little or no insulation or single pane windows, these sounds may bother occupants.

FALL

2 Bedroom Walls



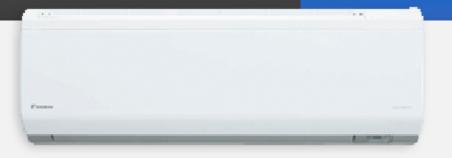


CONSIDER THIS:

If a homeowner has never lived with a heat pump before, they will notice new and different sounds.

If a homeowner is not prepared for the new sounds, they will call you to say, **"I think my heat pump is broken."**







CONSIDER THIS WHEN REPLACING AN OLD AC UNIT

In these cases, you will likely be reusing the installation location (converting the AC to a H/P)

If the walls are well insulated, and the windows are double pane, you will be okay. Just be sure to educate the customer on the "new sounds" to expect.

If the walls are not well insulated and the windows are single pane — look out! Strongly consider relocating the location.





CONSIDER THIS FOR NEW INSTALLATION LOCATIONS



Most bedrooms have a closet or nearby bathroom.

Move the outdoor unit just a few feet along the wall so it is opposite of a closet or bathroom.

CONSIDER THIS WHEN ALL OTHER FACTORS ARE PRESENT

Be sure to spend time educating and orienting the homeowner on the new sounds to expect with a heat pump.









DO NOT INSTALL OUTDOOR UNITS UNDER A ROOF'S DRIPLINES

Rain, ice fall and snow melt from roof overhangs and driplines can re-freeze on the compressor's coil surface and overwhelm the unit's defrost cycle.

As always, preventing this **FAIL** from occurring is best. Make your team is aware of it!

3 Roof Driplines





PREVENT THIS FAIL



There are several materials solutions to prevent drips from hitting the outdoor unit.



Shed Roof to protect the unit

Where possible, install heat pump INSIDE of the roof's drip line

Cap to protect the unit

DO NOT INSTALL OUTDOOR UNITS FACING THE DOMINANT WIND

If the outdoor unit is facing into dominant wind direction, this could cause counter-rotation of the outdoor fan and lead to failure of the fan motor, fan circuit board, or both.

If you cannot avoid the dominant wind direction:

TIP 1: Install an optional wind baffle offered by the manufacturer
 TIP 2: Relocate or Reorient the outdoor unit

4 Dominant Wind Direction



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INSTALL OUTDOOR UNITS ABOVE AVERAGE SNOWFALL DEPTHS

Outdoor units need free-flowing air at all times. Install using wall brackets or an equipment stand that will raise the outdoor unit above average snow levels.

5 Snow Depths





MATERIALS SOLUTIONS & CORRECTIVE ACTIONS

- TIP 1: Install vibration absorbers when mounting the unit using wall brackets. Use double-ended vibration absorbers to reduce
 noise from transmitting through the wall.
- ✓ TIP 2: If ground clearance allows, use brackets designed to attach to the foundation wall.
- TIP 3: Remind the homeowner to regularly clear snow away from their outdoor unit, and to keep an eye on the unit during extreme weather.



Brackets that attach to foundations reduce or eliminate noise and vibration!





INSTALL INDOOR UNITS WITHOUT OBSTRUCTIONS IN FRONT

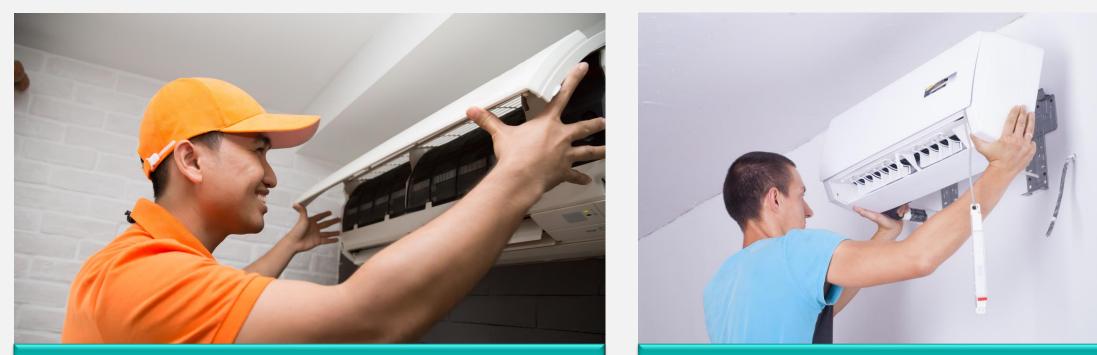
Conditioned air being discharged out of the front the unit can bounce off the obstruction and get sucked right back into the indoor unit. When this conditioned air comes in contact with the return air temperature sensor inside the indoor unit, it leads the system to believe that the room is satisfied.

6 Indoor Unit Obstructions





CORRECTIVE ACTIONS



Adjust the air vanes to push air away from obstruction

Relocate the obstruction or the indoor unit



As always, preventing this **FAIL** from occurring is best. Make your team is aware of it!

SEVERAL INSTALLATION FAILS RELATED TO: INSTALLATION TECHNIQUES

Factors to consider:

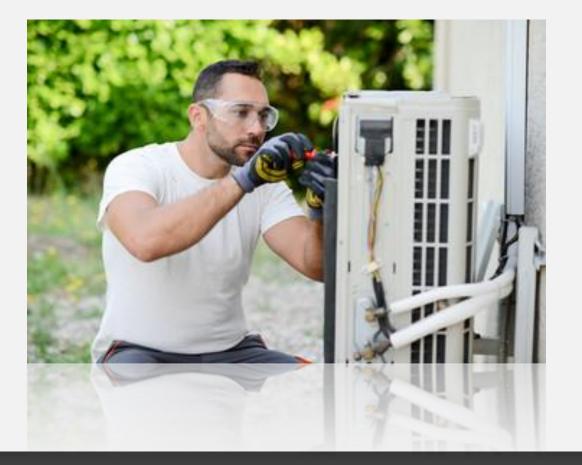
7 Outdoor Units NOT Level

8 Linesets Partially Kinked

9 Wall Penetration NOT Sealed

10 Lineset NOT Completely Insulated & UV Protected





OUTDOOR UNITS SHIFT & BECOME UNLEVEL

The outdoor unit must be level (front-to-back and side-to-side) and remain so for its useful life. This is important for allowing the defrost cycle to work properly and to prevent ice buildup in the outdoor unit.

FAIL



7 Outdoor Units NOT Level



PREVENTATIVE ACTIONS & MATERIAL SOLUTIONS



For ground pad-secured units with snow-level risers, create a strong, long-lasting foundation by following this process:

- 1. Remove mulch and topsoil
- 2. Pack and level base soil
- Add 2 buckets of ¼" + minus gravel (or use 2 bags of dry cement mix)
- 4. Wet and tamp the gravel
- 5. Level ground pad





AVOID ANY KINKS OR PARTIAL KINKS IN THE LINESET

Even a partial kink can result in reduced capacity in low temperatures and may result in a callback. This can be a very difficult problem to diagnose.

Partially Kinked (bad)

Kinked (bad)

Okay



FAIL

8 Linesets Partially Kinked

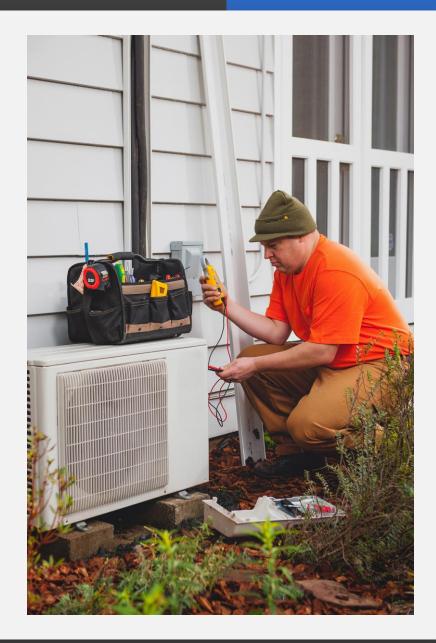
IDEAS FOR DIAGNOSIS

For ground pad-secured units with snow-level risers, create a strong, long-lasting foundation by following this process:

- I. Remove all the lineset covers from the system
- 2. Feel along the lineset for a HOT SPOT
- 3. Replace the tube (or section using couplers)



TIP:

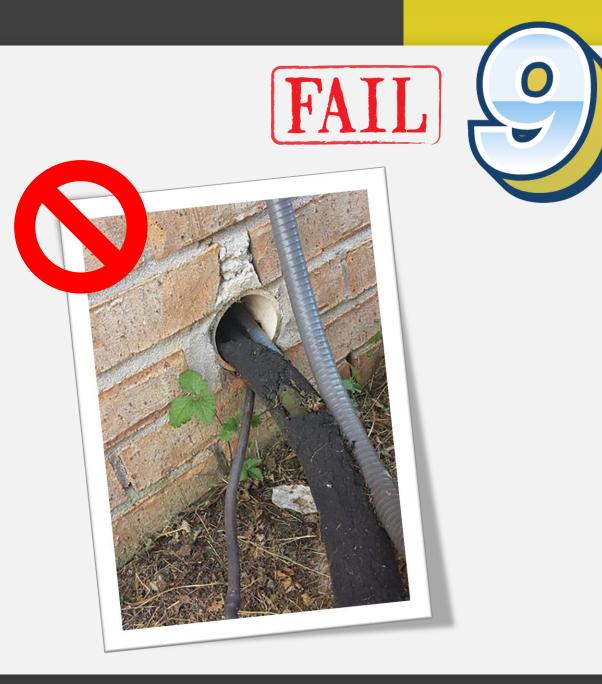


BE SURE TO AIR-SEAL & INSULATE THE WALL PENETRATIONS

Unsealed holes cause internal temp sensor to misread the room temperature. This leads to serious performance issues and discomfort when it is cold outside.

9 Wall Penetration NOT Sealed





CREATE AN INSTALLATION CHECKLIST!



During a busy installation day, this is one small detail that can get missed. Provide installers with an installation "Quality Control" checklist and make them "sign-off" on each item's completion.

Include items such as:

Pressure test

TIP:

- □ Vacuum test
- □ Seal wall penetrations
- □ Insulate and UV protect lineset
- **Test condensate drains**
- □ Start-up test

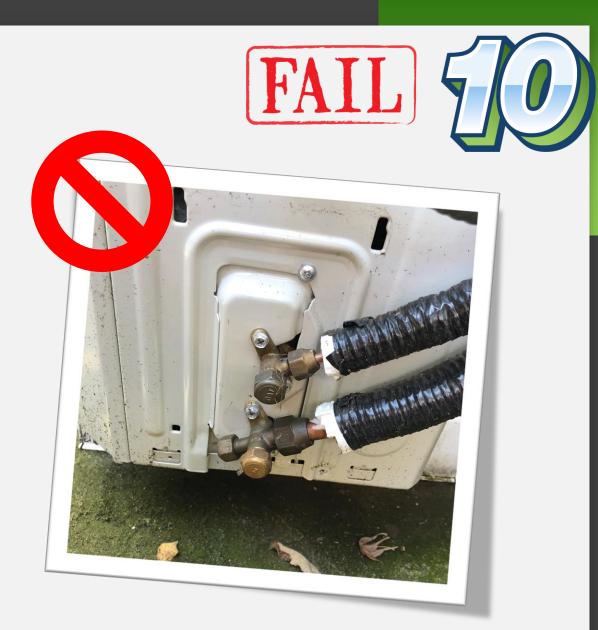


ENSURE INSULATION COVERS THE ENTIRE LINESET INCLUDING FLARE FITTINGS

Make sure insulation covers the flare nuts, as well as the entire lineset length. This ensures liquid or frost will not develop under the flare nut and cause cracks. Full insulation coverage also retains heat and improves system efficiency.

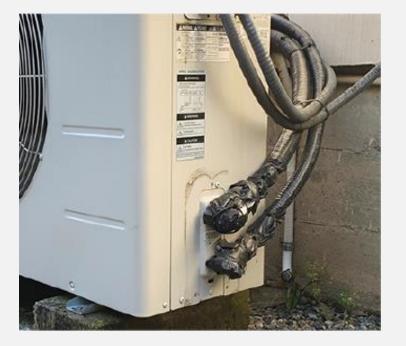
10 Lineset NOT Completely Insulated & UV Protected





USE UV FILMS & LINESET COVERS TO PROTECT THE ENTIRE LENGTH







NOTE: The insulation covers the flare nut, too!

TIP:



RECOMMENDED "COLD-CLIMATE" INSTALLATION PRACTICES



YOU CAN DO THIS!

- Make your people AWARE of these fails!
- 2. Always work to improve your installation's energy efficiency and performance.

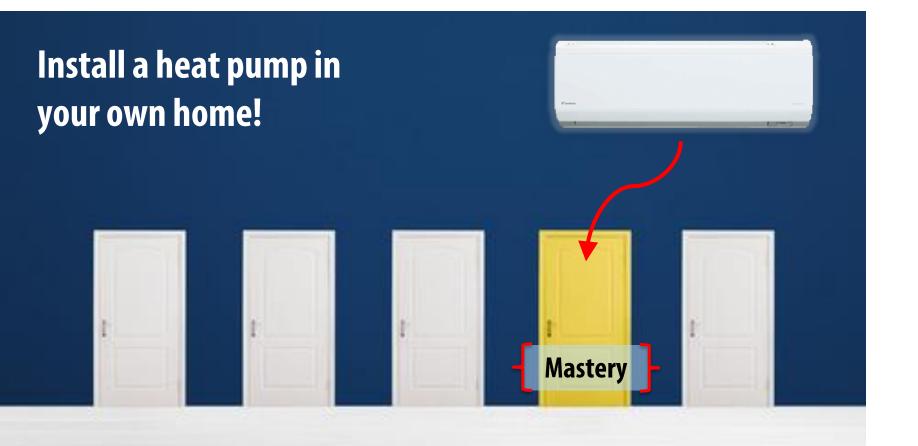




And build your heat pump expertise!



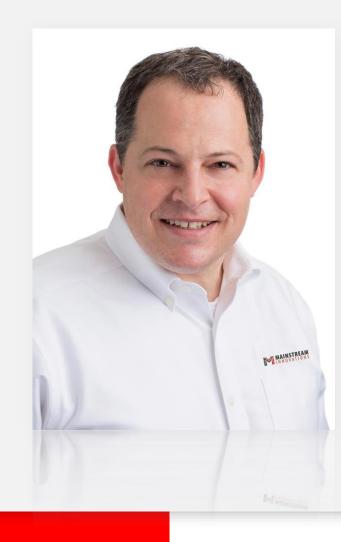
PATH TO MASTERY



There is no better statement than, *"I installed one in my home."*



THANK YOU!



Let's stay in touch!

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